



# WATER TEMPERATURE CONTROL SOLUTIONS

DIGITAL – THERMOSTATIC





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# Water Temperature Control - Single Point of Use

## Thermostatic

Water Temperature Control - Single Point of Use - Thermostatic, features the Model 215 thermostatic mixing valve which is designed specifically for installation at or near the final point of use.

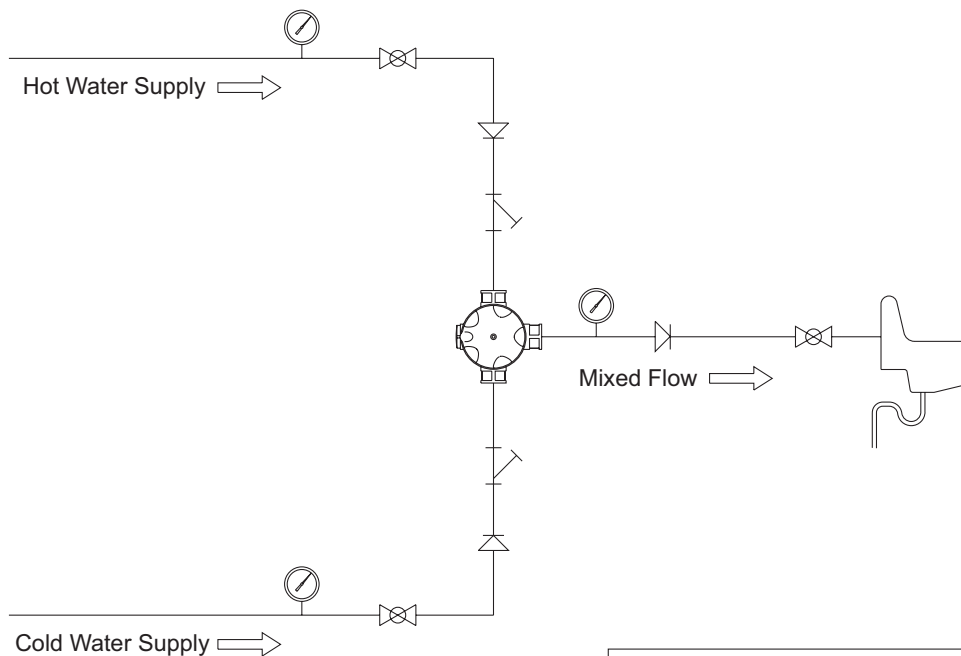
Model 215 has been designed to offer accurate temperature control in installations where there are diverse flow requirements between .5 and 11 gpm (1.9 and 41.6 lpm).

## Sizing

To size a mixing valve for single open outlet applications, simply match the required flow rate with the available maintained inlet water pressure. Correlate with required minimum flow rate and make a selection.

Thermostatic Mixing Valves (GPM and PSI)												
Model 215	Pressure Drop (PSI)										Min. Flow	C <sub>v</sub>
	5	10	15	20	25	30	35	40	45	50		
GPM	4	5	7	8	9	9	10	11	11	12	.5	1.7

Thermostatic Mixing Valves (LPM and BAR)												
Model 215	Pressure Drop (BAR)										Min. Flow	C <sub>v</sub>
	0.3	0.7	1.0	1.4	1.7	2.1	2.4	2.8	3.1	3.4		
LPM	15.1	18.9	26.5	30.3	34.1	34.1	37.9	41.6	41.6	45.4	1.9	1.7



System Layout	
	Thermometer
	Sink
	Check Valve
	Isolation Valve
	Strainer

# Water Temperature Control - Single Point of Use

## Thermostatic

### Model 215

Thermostatic Mixing Valve of “sealed for life” replaceable cartridge construction. Compact design is ideally suited for use at or near the final point of use to deliver a pre designated mixed water temperature to either a single or a small “group” of lavatories.

Complete operating mechanism is enclosed in a durable disposable polymer cartridge for ease of maintenance. Powerful internal movement of the hot and cold water proportioning mechanism resists mineral deposition.

Capable of close temperature control at diverse flow rates between .5 and 11 gpm (1.9 and 41.6 lpm). Unit is supplied as standard with a tamperproof single temperature “locking” shroud and variable temperature control trim set.\*

\* Use of the trim set allows for full temperature control to within 5°F (2°C) of either inlet supply along with an integral maximum temperature limit stop and single temperature locking option.

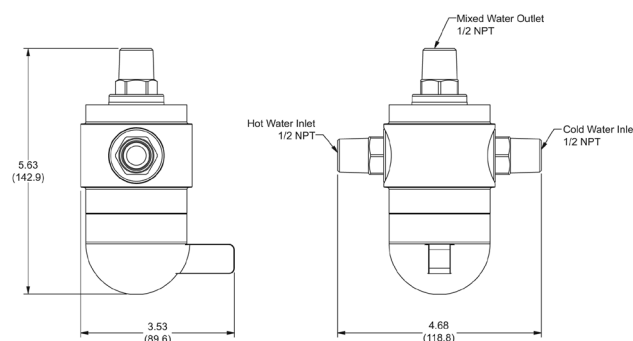


### Operational Specifications

- Typical outlet temperature control +/-2°F
- Adjustable maximum temperature limit stop
- Adjustable single temperature locking option
- Thermal shutdown mode upon inlet supply failure

### Technical Specifications

- 1/2" NPT inlets and 1/2" NPT outlet
- Chrome plated brass/stainless alloy/polymer construction
- Lead Free compliant
- Operating pressures
  - Maximum: 150 psi (10 bar)
  - Minimum: 10 psi (.7 bar)
- Integral inlet check valves and strainers
- ASSE 1069 Certified
- Shipping weight 10 lbs (4.5 kg)



For a submittal, refer to D58506.

#### Thermostatic Mixing Valves (GPM and PSI)

Model 215	Pressure Drop (PSI)										Min. Flow	C <sub>v</sub>
	5	10	15	20	25	30	35	40	45	50		
GPM	4	5	7	8	9	9	10	11	11	12	.5	1.7

#### Thermostatic Mixing Valves (LPM and BAR)

Model 215	Pressure Drop (BAR)										Min. Flow	C <sub>v</sub>
	0.3	0.7	1.0	1.4	1.7	2.1	2.4	2.8	3.1	3.4		
LPM	15.1	18.9	26.5	30.3	34.1	34.1	37.9	41.6	41.6	45.4	1.9	1.7



# Water Temperature Control - Groups of Fixtures

## Thermostatic

Water Temperature Control - Groups of Fixtures - Thermostatic features two Thermostatic Mixing Valves and derivative assemblies designed specifically for use in non-return “dead leg” applications.

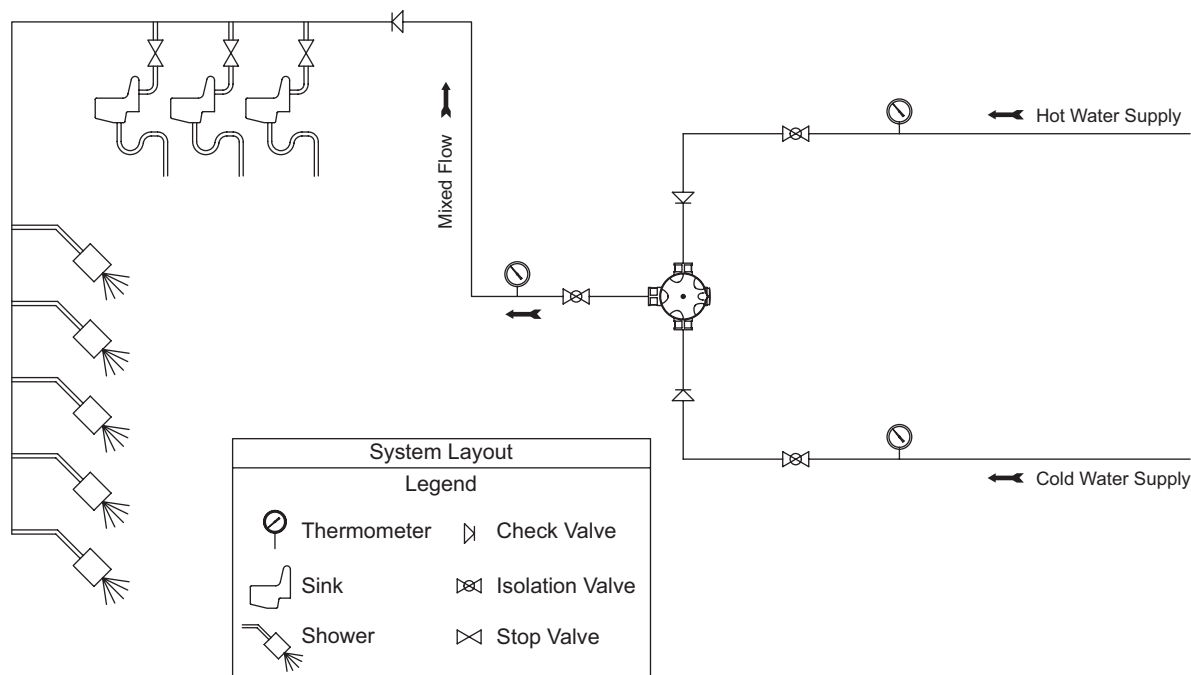
The range has been designed to offer accurate temperature control in installations where there are diverse flow requirements.

## Sizing

When sizing for zoned or group control applications, ensure that there is sufficient residual pressure (20 psi minimum is suggested) after the mixing valve to satisfactorily operate the outlet fixtures at realistic maximum simultaneous demand.

Thermostatic Mixing Valves (GPM and PSI)												
Model (GPM)	Pressure Drop (PSI)										Min. Flow	C <sub>v</sub>
	5	10	15	20	25	30	35	40	45	50		
320	8	11	13	15	17	19	20	22	23	24	1.0	3.4
425	15	22	27	31	35	38	41	44	46	49	2.0	6.9

Thermostatic Mixing Valves (LPM and BAR)												
Model (LPM)	Pressure Drop (BAR)										Min. Flow	C <sub>v</sub>
	0.3	0.7	1.0	1.4	1.7	2.1	2.4	2.8	3.1	3.4		
320	30.3	41.6	49.2	56.8	64.4	71.9	75.7	83.3	87.1	90.8	3.8	3.4
425	56.8	83.3	102.2	117.3	132.5	143.8	155.2	166.6	174.1	185.5	7.6	6.9



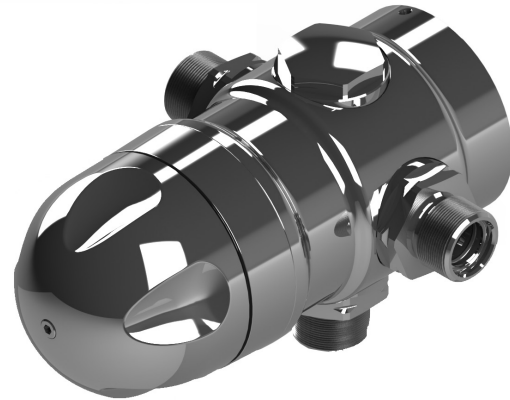
## Thermostatic

### Model 320

Thermostatic Mixing Valve of “sealed for life” disposable cartridge construction. Compact design with top and/or bottom blended water outlet makes the Model 320 ideal for recessed enclosure, plumbing chase and utility/mechanical room installation.

Complete operating mechanism of valve is enclosed in a durable polymer cartridge for ease of field maintenance. Powerful internal mechanism and non metallic wetted parts resist mineral deposition.

Capable of close temperature control at diverse flow rates between 1 gpm (3.8 lpm) and 24 gpm (91 lpm). Able to blend within 5°F (2°C) of either inlet supply due to “low seepage” across internal proportioning mechanism.



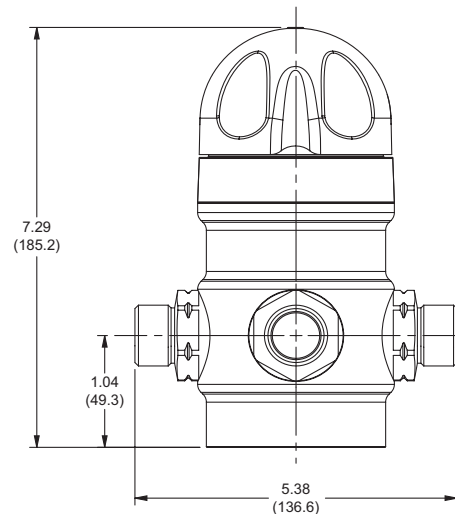
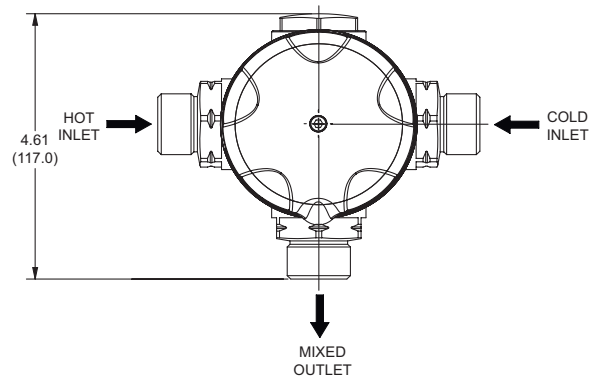
### Operational Specifications

- Dual thermostatic elements provide redundancy in the event of individual thermostat failure
- Typical outlet temperature control  $\pm 2^{\circ}\text{F}$
- Adjustable maximum temperature limit stop
- Adjustable single temperature lockout
- Thermal shutdown mode upon inlet supply failure

### Technical Specifications

- 1" NPT inlets and 1" NPT outlet
- Chrome-plated brass/polymer construction
- Lead Free compliant
- Operating pressures
  - Maximum: 150 psi (10 bar)
  - Minimum: 10 psi (.7 bar)
- Integral inlet check valves and strainers
- ASSE 1017 and CSA B125 certified
- Shipping weight 10 lbs (4.5 kg)

For a submittal drawing, refer to D58640.



Thermostatic Mixing Valves (GPM and PSI)												
Model 320	Pressure Drop (PSI)										Min. Flow	C <sub>v</sub>
	5	10	15	20	25	30	35	40	45	50		
GPM	8	11	13	15	17	19	20	22	23	24	1.0	3.4

Thermostatic Mixing Valves (LPM and BAR)												
Model 320	Pressure Drop (BAR)										Min. Flow	C <sub>v</sub>
	0.3	0.7	1.0	1.4	1.7	2.1	2.4	2.8	3.1	3.4		
LPM	30.3	41.6	49.2	56.8	64.4	71.9	75.7	83.3	87.1	90.8	3.8	3.4

Designs, materials, weights and performance ratings are approximate and subject to change without notice. Visit [armstronginternational.com](http://armstronginternational.com) for up-to-date information.

## Thermostatic

### Model 425

The model 425 Thermostatic Mixing Valve is for institutional group fixture water temperature control. Compact design with top and/or bottom blended water outlet makes Model 425 ideal for recessed enclosure, plumbing chase and utility/mechanical room installation.

Powerful internal mechanism and stainless steel operating mechanism resist mineral deposition.

Capable of close temperature control at diverse flow rates between 2 gpm (7.5 lpm) and 49 gpm (185 lpm). Able to blend to within 5°F (2°C) of either inlet supply due to "low seepage" across internal proportioning mechanism.



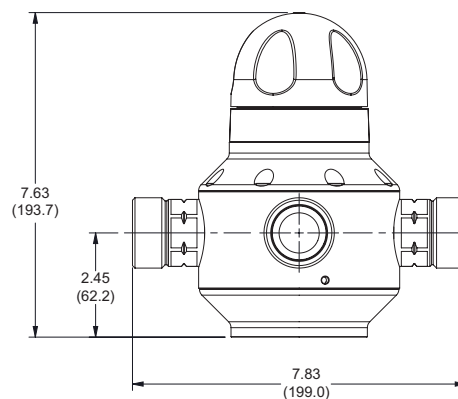
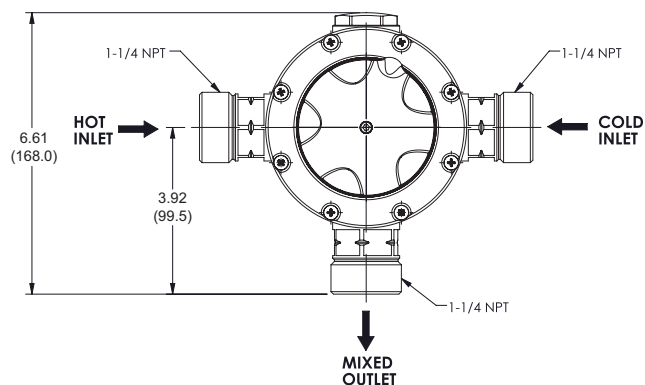
### Operational Specifications

- Dual thermostatic elements provide redundancy in the event of individual thermostat failure.
- Typical outlet temperature control  $\pm 2^\circ\text{F}$
- Adjustable maximum temperature limit stop
- Adjustable single temperature lockout
- Thermal shutdown mode upon inlet supply failure

### Technical Specifications

- 1-1/4" NPT inlets and 1-1/4" outlet
- Chrome plated brass/stainless steel
- Lead Free compliant
- Operating pressures
  - Maximum: 150 psi (10 bar)
  - Minimum: 10 psi (.7 bar)
- Integral inlet check valves and strainers
- ASSE 1017 and CSA B125 certified
- Shipping weight 18 lbs (8.1 kg)

For a submittal drawing, refer to D52200.



Thermostatic Mixing Valves (GPM and PSI)												
Model 425	Pressure Drop (PSI)										Min. Flow	C <sub>v</sub>
	5	10	15	20	25	30	35	40	45	50		
GPM	15	22	27	31	35	38	41	44	46	49	2.0	6.9

Thermostatic Mixing Valves (LPM and BAR)												
Model 425	Pressure Drop (BAR)										Min. Flow	C <sub>v</sub>
	0.3	0.7	1.0	1.4	1.7	2.1	2.4	2.8	3.1	3.4		
LPM	56.8	83.3	102.2	117.3	132.5	143.8	155.2	166.6	174.1	185.5	7.6	6.9



## Thermostatic

Z358 series has been designed specifically to provide temperature controlled water to emergency fixtures as detailed in ANSI Z358.1-2014.

The 2014 version of the standard states that the water temperature delivered by emergency equipment should be 'tepid.' Tepid is defined to be between 60°F (16°C) and 100°F (38°C). However, in circumstances where a chemical reaction is accelerated by flushing fluid temperature, a facilities safety/health advisor.

In other words, institutional loops with frequent draw-offs at diverse flow rates for hand washing, showering and bathing communicate with building management on a regular basis (the lavatory is too hot, the shower is too cold, etc.). The capacity exists to make adjustments and corrections.

Closed loops for emergency fixtures, on the other hand, require infrequent but often a large and sudden volume of water that must be in the correct temperature range every time. Without some level of manual or automated system monitoring and correction, along with an aggressive system maintenance protocol, tepid loops present a challenge.

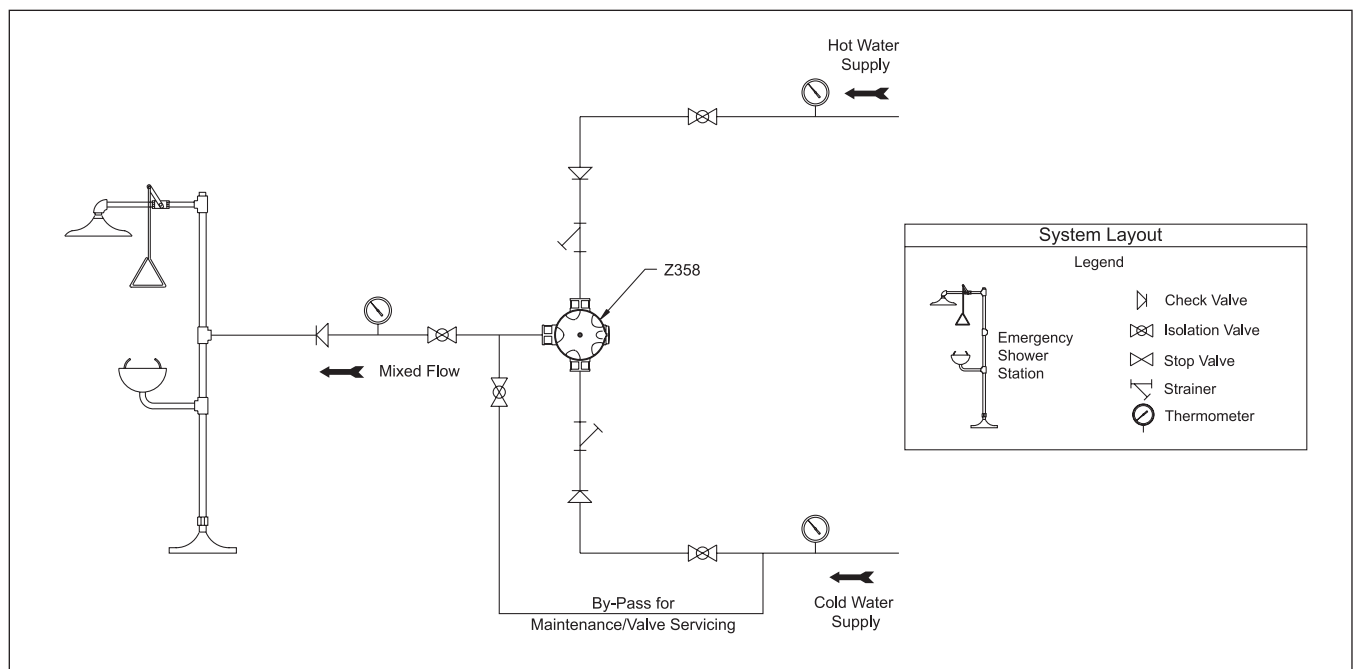
## Point of Use

Z358-20 and Z358-40 Thermostatic Mixing Valves are suitable for installation at or near a point of use for direct tepid water supply to an emergency fixture or grouping of fixtures. Groups of fixtures must meet the valve's flow capacity requirements if there is a potential for simultaneous operation.

## Central Recirculation System Control

Recirculated, tepid loops serving emergency fixtures are fundamentally different in application from standard institutional hot water recirculating systems. The limited system draw-off requirement of the emergency fixture circuit portends limited system audit capability and a subsequent underlying system management concern.

**For recirculated tepid loops serving emergency fixtures, Armstrong suggests that ONLY Digital Recirculating Valves should be considered. Please consult your Armstrong representative or Armstrong directly.**





# Water Temperature Control - Emergency Fixtures

## Thermostatic

### Z358-20

Z358-20 has been designed specifically to provide temperature controlled water to emergency fixtures as detailed in ANSI Z358.1-2014.

Z358-20 is a Thermostatic Mixing Valve of “sealed for life” disposable cartridge construction. Compact design and top or bottom blended water outlet make Z358-20 ideal for OEM, new construction and upgrade/retrofit installations.

For Emergency Drench Showers. Z358-20 will pass ANSI specified minimum of 20 gpm (76 lpm) (actual 23 gpm (87 lpm)) and will flow a minimum of 10 gpm (38 lpm) from direct cold water supply in hot failure mode at 40 psi (2.7 bar) maintained equal inlet supply pressure.

For Emergency Eye Wash Stations or Emergency Eye/Face Wash Stations. For single or multiple fixture installation, Z358-20 will control accurately at flow rates from 20 gpm (76 lpm) to below 1 gpm (3.8 lpm).

In flow applications between 20 gpm (76 lpm) and 10 gpm (38 lpm), Z358-20 will pass approximately 50% of original flow setting in hot failure mode.

In flow applications between 10 gpm (38 lpm) and 5 gpm (19 lpm), Z358-20 will pass approximately 80% of original flow setting in hot failure mode.

In flow applications below 5 gpm (19 lpm), Z358-20 will pass approximately 95% of original flow setting in hot failure mode.

### Operational Specifications

1. Site Adjustable—Mechanical maximum-temperature limit stop and single-temperature locking features as a function of the temperature control handle design.
2. Thermal shutdown feature is designed to protect user from unsafe water temperatures or hot water/chemical reaction should cold supply be interrupted during use.
3. Unique constant cold water flow design ensures that in the event of a hot supply failure the Z358-20 will allow cold water to flow to fixture.
4. Unique constant cold water flow feature allows the inlet hot water supply to be set within a prescribed range, thus limiting the potential outlet temperature to a safe maximum in the event of misadjustment, unauthorized tampering or thermostat failure. This feature presumes that the correct initial commissioning was performed and that the cold water supply has not been interrupted.

### Technical Specifications

- 3/4" (20 mm) NPT inlets and 3/4" (20 mm) NPT outlet(s)
- Chrome-plated brass/polymer construction with bright “Safety Yellow” control handle.
- Lead Free compliant
- Operating pressures must be nominally equal
  - Maximum: 100 psi (6.9 bar)\*
  - Minimum: 40 psi (2.7 bar) drench showers
  - 20 psi (1.4 bar) eye wash
- Integral thermometer
- Integral replaceable cartridge-type inlet check valves
- Dual thermostatic elements
- Integral replaceable inlet strainers
- 10 gpm (38 lpm) constant cold water flow in hot failure mode to open outlet at 40 psi (2.7 bar) pressure drop
- Shipping weight 10 lb (4.5 kg)

\*High water pressures may deliver a volume and spray force that are injurious to the user. Check with fixture manufacturer or regulate water pressures within acceptable range.

**Table 1.**

Safe Maximum Inlet Hot Water Supply Temperature  
Refer to this table to correlate inlet hot water supply temperature with anticipated seasonal ground water temperatures (use best case/warmest scenario).  
For details, reference Safety Bullet #4 at left.

Table 1					
Inlet Hot Water Temp. °F (C°)	Cold Water Temperature °F (C°)				
	33 (1)	40 (4)	50 (10)	60 (16)	70 (21)
120 (49)	80 (27)	84 (29)	88 (31)	93 (34)	97 (36)
130 (54)	86 (30)	89 (32)	94 (34)	98 (37)	103 (39)
140 (60)	91 (33)	95 (35)	99 (37)	104 (40)	108 (42)
150 (66)	96 (36)	100 (38)	105 (41)	109 (43)	114 (46)
160 (71)	102 (39)	106 (41)	110 (43)	115 (46)	119 (48)
175 (79)	110 (43)	114 (46)	118 (48)	123 (51)	127 (53)
185 (85)	116 (47)	119 (48)	124 (51)	128 (53)	133 (56)

NOTE: Shaded area indicates potential user risk.

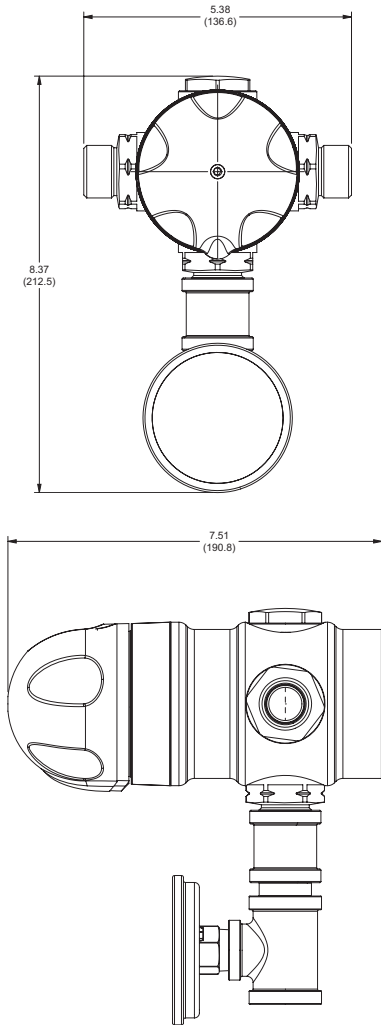
**Table 2.**

Minimum Inlet Hot Water Supply Temperature  
Z358-20 will require a minimum inlet hot water supply temperature, which must be correlated with the anticipated seasonal inlet cold water supply temperature (use worst case/coldest scenario) as per Table 2 below.

Table 2					
Blend Temp °F (C°)	Cold Water Temperature °F				
	33 (1)	40 (4)	50 (10)	60 (16)	70 (21)
80 (27)	120 (49)	113 (45)	105 (41)	97 (36)	88 (31)
85 (29)	129 (54)	122 (50)	114 (46)	106 (41)	97 (36)
90 (32)	138 (59)	132 (56)	123 (51)	115 (46)	107 (42)
95 (35)	147 (64)	141 (61)	132 (56)	124 (51)	116 (47)

For expanded versions of Tables 1 and 2, consult factory or product installation and maintenance manual.

# Water Temperature Control - Emergency Fixtures



For a submittal, refer to D81616.

## Thermostatic Mixing Valves (GPM and PSI)

Model (GPM)	Pressure Drop (PSI)										Min. Flow
	5	10	15	20	25	30	35	40	45	50	
Z358-20	8	11	13	15	17	19	20	22	23	24	1.0

## Thermostatic Mixing Valves (LPM and BAR)

Model (LPM)	Pressure Drop (BAR)										Min. Flow
	0.3	0.7	1.0	1.4	1.7	2.1	2.4	2.8	3.1	3.4	
Z358-20	30.3	41.6	49.2	56.8	64.4	71.9	75.7	83.3	87.1	90.8	3.8

## Operating Specifications

Maximum Recommended Hot Water Supply Temperature	130°F (54°C)
Minimum Cold Water Supply Temperature	33°F (1°C)
Optimum Inlet to Outlet Temperature Differential	Refer to Table 2
Minimum Flow Rate	1 gpm (3.8 lpm)
Maximum Inlet Supply Pressure (supplies must be nominally equal)	100 psi (6.9 bar)
Minimum Inlet Supply Pressure	40 psi (2.7 bar) Drench Shower 20 psi (1.4 bar) Eye Wash

\*High water pressure may deliver a volume and spray force that are injurious to the user. Check with fixture manufacturer or regulate water pressures within acceptable range.

Designs, materials, weights and performance ratings are approximate and subject to change without notice. Visit [armstronginternational.com](http://armstronginternational.com) for up-to-date information.



# Water Temperature Control - Emergency Fixtures

## Thermostatic

### Z358-40

Z358-40 has been designed specifically to provide temperature controlled water to emergency fixtures as detailed in ANSI Z358.1-2014.

Z358-40 is a Thermostatic Mixing Valve designed specifically to deliver tepid water to emergency fixtures. Compact design and top or bottom blended water outlet makes Z358-40 ideal for OEM, new construction and upgrade/retrofit installations.

For Emergency Drench Showers. Z358-40 will pass ANSI specified minimum of 20 gpm (75.7 lpm)—actual 46 gpm (147 lpm)—and will flow a minimum of 15 gpm (57 lpm) from direct cold water supply in hot failure mode at 45 psi (3 bar) pressure drop.

For Emergency Eye Wash Stations or Emergency Eye/Face Wash Stations. For single or multiple fixture installation, Z358-40 will control accurately at flow rates from 40 gpm (151 lpm) to below 2 gpm (7 lpm)—actual 46 gpm @ 45 psi pressure drop.

In 40 gpm (151 lpm) flow applications, Z358-40 will pass approximately 40% of original flow setting in hot failure mode.

In 30 gpm (114 lpm) flow applications, Z358-40 will pass approximately 50% of original flow setting in hot failure mode.

In 15 gpm (57 lpm) flow applications, Z358-40 will pass approximately 75% of original flow setting in hot failure mode.

### Operational Specifications

1. Site Adjustable—Mechanical maximum temperature limit stop and single temperature locking features as functions of the temperature control handle design.
2. Thermal shutdown feature is designed to protect user from unsafe water temperatures or hot water/chemical reaction should cold supply be interrupted during use.
3. Unique constant cold water flow design ensures that in the event of a hot supply failure the Z358-40 will allow cold water to flow to fixture.
4. Unique constant cold water flow feature allows the inlet hot water supply to be set within a prescribed range, thus limiting the potential outlet temperature to a safe maximum in the event of misadjustment, unauthorized tampering or thermostat failure. This feature presumes that the correct initial commissioning was performed and that the cold water supply has not been interrupted.

### Technical Specifications

- 1-1/4" (32 mm) NPT inlets and 1-1/4" (32 mm) NPT outlet(s)
- Chrome-plated brass/polymer construction with bright "Safety Yellow" control handle.
- Lead Free compliant
- Operating pressures must be nominally equal  
Maximum: 100 psi (6.9 bar)\*  
Minimum: 40 psi (2.7 bar) drench showers  
20 psi (1.4 bar) eye wash
- Maximum recommended pressure drop 75 psi (5 bar)
- Maximum recommended outlet flow 53 gpm (200 lpm)
- Integral thermometer
- Integral replaceable cartridge-type inlet check valves
- Integral replaceable inlet strainers
- Dual thermostatic elements
- 15 gpm (57 lpm) constant cold water flow in hot failure mode to open outlet at 45 psi (3 bar) pressure drop
- Shipping weight 18 lb (8 kg)

\*High water pressures may deliver a volume and spray force that are injurious to the user. Check with fixture manufacturer or regulate water pressures within acceptable range.

**Table 1.**

Safe Maximum Inlet Hot Water Supply Temperature  
Refer to Table 1 below to correlate inlet hot water supply temperature with anticipated seasonal ground water temperatures (use best case/warmest scenario). For details, reference Safety benefit Bullet #4 at left.

Table 1					
Inlet Hot Water Temp. °F (C°)	Cold Water Temperature °F (C°)				
	33 (1)	40 (4)	50 (10)	60 (16)	70 (21)
120 (49)	80 (27)	84 (29)	88 (31)	93 (34)	97 (36)
130 (54)	86 (30)	89 (32)	94 (34)	98 (37)	103 (39)
140 (60)	91 (33)	95 (35)	99 (37)	104 (40)	108 (42)
150 (66)	96 (36)	100 (38)	105 (41)	109 (43)	114 (46)
160 (71)	102 (39)	106 (41)	110 (43)	115 (46)	119 (48)
175 (79)	110 (43)	114 (46)	118 (48)	123 (51)	127 (53)
185 (85)	116 (47)	119 (48)	124 (51)	128 (53)	133 (56)

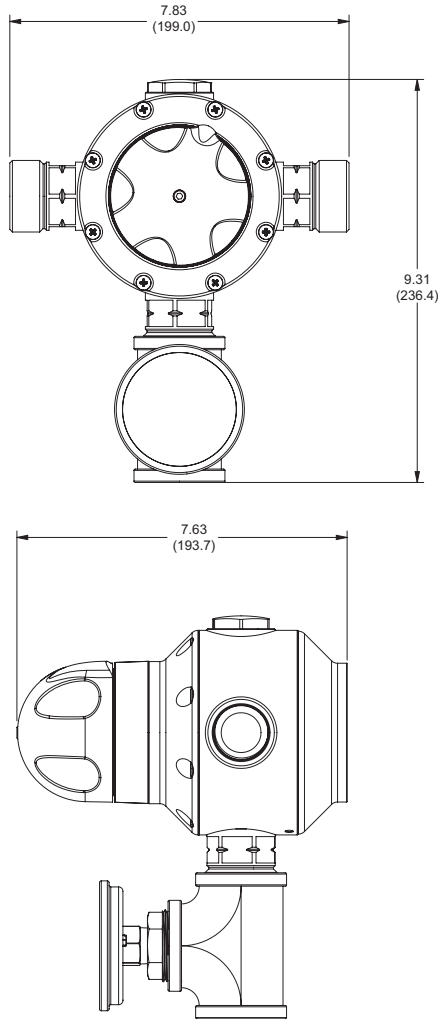
**Table 2.**

Minimum Inlet Hot Water Supply Temperature  
Z358-40 will require a minimum inlet hot water supply temperature, which must be correlated with the anticipated seasonal inlet cold water supply temperature (use worst case/coldest scenario) as per Table 2 below.

Table 2					
Blend Temp °F (C°)	Cold Water Temperature °F				
	33 (1)	40 (4)	50 (10)	60 (16)	70 (21)
80 (27)	120 (49)	113 (45)	105 (41)	97 (36)	88 (31)
85 (29)	129 (54)	122 (50)	114 (46)	106 (41)	97 (36)
90 (32)	138 (59)	132 (56)	123 (51)	115 (46)	107 (42)
95 (35)	147 (64)	141 (61)	132 (56)	124 (51)	116 (47)

For expanded versions of Tables 1 and 2, consult factory or product installation and maintenance manual.

# Water Temperature Control - Emergency Fixtures



For a submittal drawing, refer to D77388.

Thermostatic Mixing Valves (GPM and PSI)											
Model (GPM)	Pressure Drop (PSI)										Min. Flow
	5	10	15	20	25	30	35	40	45	50	
Z358-40	15	22	27	31	35	38	41	44	46	49	2.0

Thermostatic Mixing Valves (LPM and BAR)											
Model (LPM)	Pressure Drop (BAR)										Min. Flow
	0.3	0.7	1.0	1.4	1.7	2.1	2.4	2.8	3.1	3.4	
Z358-40	56.8	83.3	102.2	117.3	132.5	143.8	155.2	166.6	174.1	185.5	7.6

Operating Specifications	
Maximum Recommended Hot Water Supply Temperature	130°F (54°C)
Minimum Cold Water Supply Temperature	33°F (1°C)
Optimum Inlet to Outlet Temperature Differential	Refer to Table 2
Minimum Flow Rate	1 gpm (3.8 lpm)
Maximum Inlet Supply Pressure (supplies must be nominally equal)	100 psi (6.9 bar)
Minimum Inlet Supply Pressure	40 psi (2.7 bar) Drench Shower 20 psi (1.4 bar) Eye Wash

\*High water pressure may deliver a volume and spray force that are injurious to the user. Check with fixture manufacturer or regulate water pressures within acceptable range.

Designs, materials, weights and performance ratings are approximate and subject to change without notice. Visit [armstronginternational.com](http://armstronginternational.com) for up-to-date information.



# Water Temperature Control - Recirculation Systems

## Digital

Water Temperature Control - Digital features Digital Recirculating Valves (DRV) and Digital Mixing Centers (DMC) specifically designed for use in a continuously pumped recirculating hot water system.

### Options

#### The Brain® - Digital Recirculating Valve

Model DRV40 is a Digital Recirculating Valve (DRV) designed for systems which experience diverse draw-off between 0 - 41 GPM\* and is provided with 1.5" connections.

Model DRV50 is a Digital Recirculating Valve (DRV) designed for systems which experience diverse draw-off between 0 - 73 GPM\*. DRV50 is a model DRV80 provided with bushed down 2" connections.

Model DRV80 is a Digital Recirculating Valve (DRV) designed for systems which experience diverse draw-off between 0 - 165 GPM\* and is provided with 3" connections.

#### The Brain® - Digital Recirculating Valve with Recirculation Manifold

Model DRV40R — As above with integral recirculation system return manifold assembly with 1.5" connections.

Model DRV50R — As above with integral recirculation system return manifold assembly with 2" connections.

Model DRV80R — As above with integral recirculation system return manifold assembly with 3" connections.

#### The Brain® - Digital Mixing Centers (DMC) Flex

Model DMC40 Flex is a DRV40 pre-piped with isolation valves, strainers, check valves and a recirculation manifold with unistrut supports. DMC40 Flex is designed for systems which experience diverse draw-off between 0 - 41 GPM\* and is provided with 1.5" connections.

Model DMC50 Flex is a DRV50 pre-piped with isolation valves, strainers, check valves and a recirculation manifold with unistrut supports. DMC50 Flex is designed for systems which experience diverse draw-off between 0 - 73 GPM\* and is provided with 2" connections.

Model DMC80 Flex is a DRV80 pre-piped with isolation valves, strainers, check valves and a recirculation manifold with unistrut supports. DMC80 Flex is designed for systems which experience diverse draw-off between 0 - 165 GPM\* and is provided with 3" connections.

#### The Brain® - Digital Mixing Centers (DMC)

Model DMC40 is a Digital Mixing Center pre-piped with a DRV40, isolation valves, strainers, check valves, temperature gauges, pressure gauges, control panel, and integral recirculation piping mounted on an enameled steel frame. DMC40 is designed for systems which experience diverse draw-off between 0 - 41 GPM\* with 1.5" connections.

Model DMC40-40 is a Digital Mixing Center pre-piped with two DRV40, isolation valves, strainers, check valves, temperature gauges, pressure gauges, control panel, and integral recirculation piping mounted on an enameled steel frame. DMC40-40 is configured for redundant service at 0 - 41 GPM\*, or full-flow service at 0 - 115\* GPM with 2.5" connections.

Model DMC50 is a Digital Mixing Center pre-piped with a DRV50, isolation valves, strainers, check valves, temperature gauges, pressure gauges, control panel, and integral recirculation piping mounted on an enameled steel frame. DMC50 is designed for systems which experience diverse draw-off between 0 - 73 GPM\* with 2" connections.

Model DMC50-50 is a Digital Mixing Center pre-piped with two DRV50, isolation valves, strainers, check valves, temperature gauges, pressure gauges, control panel, and integral recirculation piping mounted on an enameled steel frame. DMC50-50 is configured for redundant service at 0 - 73 GPM\*, or full-flow service at 0 - 165\* GPM with 3" connections.

Model DMC80 is a Digital Mixing Center pre-piped with a DRV80, isolation valves, strainers, check valves, temperature gauges, pressure gauges, control panel, and integral recirculation piping mounted on an enameled steel frame. DMC80 is designed for systems which experience diverse draw-off between 0 - 165 GPM\* with 3" connections.

Model DMC80-80 is a Digital Mixing Center pre-piped with two DRV80, isolation valves, strainers, check valves, temperature gauges, pressure gauges, control panel, and integral recirculation piping mounted on an enameled steel frame. DMC80-80 is configured for redundant service at 0 - 165 GPM\*, or full-flow service at 0 - 294\* GPM with 4" connections.

Model DMC80-80-80 is a Digital Mixing Center pre-piped with three DRV80, isolation valves, strainers, check valves, temperature gauges, pressure gauges, control panel, and integral recirculation piping mounted on an enameled steel frame. DMC80-80-80 is configured for redundant service at 0 - 294 GPM\*, or full-flow service at 0 - 459\* GPM with 5" connections.

\* Note: Flow capacities indicated at 7.5 ft/sec pipeline velocity.



## Digital

### The Brain® Model DRV40

DRV40 Digital Recirculation Valve (DRV) designed specifically to be the primary water temperature controller in a continuously pumped circulating hot water system.

Digital technology provides enhanced water temperature control accuracy which resists zero system demand "Temperature Creep" without the use of a manual throttling valve or a temperature activated pump shut-off device (aquastat).

### Operational Specifications

- +/-2°F water temperature control at points of use 25' (7.7 m) downstream during demand
- +/-2°F water temperature control at the DRV during zero system demand "idling" periods
- 2°F minimum valve inlet to outlet temperature requirement (system recirculation temperature loss)
- Automatic shutoff of hot water flow upon cold water inlet supply failure
- Automatic shutoff of hot water flow in the event of a power failure
- Programmable set point range of 81-158°F (27-70°C)
- Programmable thermal disinfection mode
- Programmable 1st level hi/lo temp alarm display
- Programmable temperature error level for safety shutdown

### Technical Specifications

- 100-240 V AC
- Polymer Electronics Enclosure
- Stainless Steel Valve Construction
- Lead Free compliant
- Maximum inlet HW supply temperature 185°F (85°C)
- Minimum Circulation Flow - 5 GPM (19 LPM)
- Minimum System Draw Off - 0
- ASSE 1017, CSA B125 and CE Certified
- Operational water pressure of 10-150 psig (7-10 bar)
- Display in °C or °F
- Shipping weight 15 lbs (6.8 kg)
- SAGE™ enabled

### Connectivity

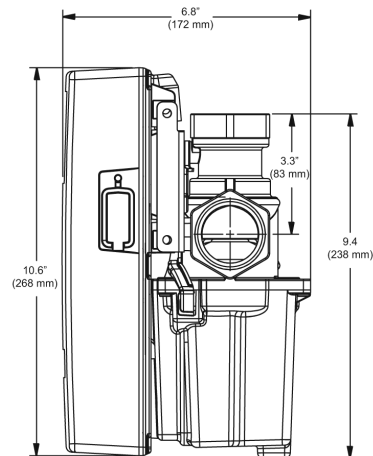
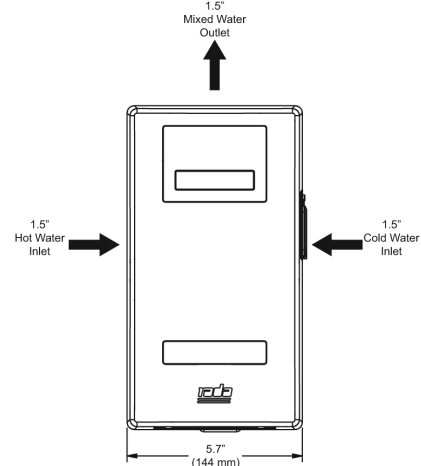
**SPCO Relay Outputs** – Relay which is energized during operation.

**LCD Display** – Provides information on set point, delivered temperature, error messages and alert conditions.

**RS485 Serial Port** – Connects the DRV to either Modbus® RTU or SAGE™.

**Modbus® RTU** – DRV can be configured to communicate directly with Building Automation Systems (BAS) using Modbus® RTU protocol.

For a submittal drawing, refer to D41578.



Recirculation Systems - Digital (GPM and PSI)							
Model DRV40	Pressure Drop (PSI)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
	5	10	15	20			
GPM	48	70	85	98	0	41	22

Recirculation Systems - Digital (LPM and BAR)							
Model DRV40	Pressure Drop (BAR)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
	0.3	0.7	1.0	1.4			
LPM	181.7	265.0	321.8	371.0	0	155	22

Designs, materials, weights and performance ratings are approximate and subject to change without notice. Visit [armstronginternational.com](http://armstronginternational.com) for up-to-date information.

## Digital

### The Brain® Model DRV40R

DRV40R Digital Recirculation Valve (DRV) designed specifically to be the primary water temperature controller in a continuously pumped circulating hot water system. DRV40R is supplied with a recirculation return manifold as shown.

Digital technology provides enhanced water temperature control accuracy which resists zero system demand "Temperature Creep" without the use of a manual throttling valve or a temperature activated pump shut-off device (aquastat).

### Operational Specifications

- +/-2°F water temperature control at points of use 25' (7.7 m) downstream during demand
- +/- 2°F water temperature control at the DRV during zero system demand "idling" periods
- 2°F minimum valve inlet to outlet temperature requirement (system recirculation temperature loss)
- Automatic shutoff of hot water flow upon cold water inlet supply failure
- Automatic shutoff of hot water flow in the event of a power failure
- Programmable set point range of 81-158°F (27-70°C)
- Programmable thermal disinfection mode
- Programmable 1st level hi/lo temp alarm display
- Programmable temperature error level for safety shutdown

### Technical Specifications

- 100-240 V AC
- Polymer Electronics Enclosure
- Stainless Steel Valve Construction
- Complete Assembly Lead Free Compliant
- Maximum inlet HW supply temperature 185°F (85°C)
- Minimum Circulation Flow - 5 GPM (19 LPM)
- Minimum System Draw Off - 0
- ASSE 1017, CSA B125 and CE Certified
- Operational water pressure of 10-150 psig (.7-10 bar)
- Display in °C or °F
- Shipping weight 32 lbs (14.5 kg)
- SAGE™ enabled

### Connectivity

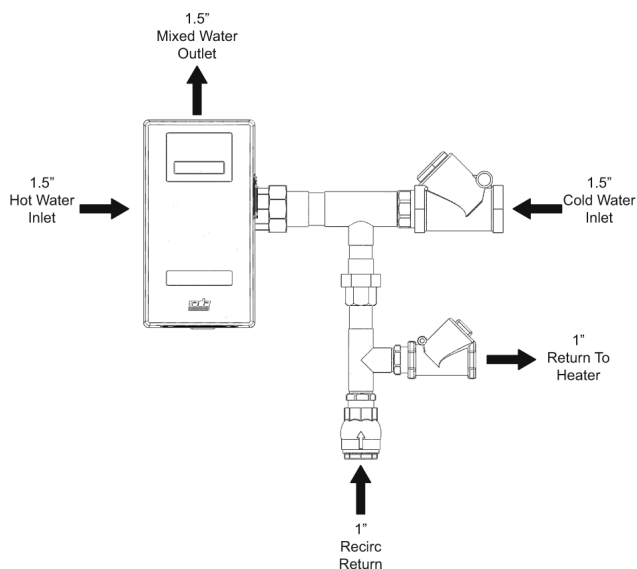
**SPCO Relay Outputs** – Relay which is energized during operation.

**LCD Display** – Provides information on set point, delivered temperature, error messages and alert conditions.

**RS485 Serial Port** – Connects the DRV to either Modbus® RTU or SAGE™.

**Modbus® RTU** – DRV can be configured to communicate directly with Building Automation Systems (BAS) using Modbus® RTU protocol.

For a submittal drawing, refer to D40809.



Recirculation Systems - Digital (GPM and PSI)							
Model DRV40R	Pressure Drop (PSI)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
	5	10	15	20			
GPM	48	70	85	98	0	41	22

Recirculation Systems - Digital (LPM and BAR)							
Model DRV40R	Pressure Drop (BAR)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
	0.3	0.7	1.0	1.4			
LPM	181.7	265.0	321.8	371.0	0	155	22



## Digital

### The Brain® Model DMC40 Flex

DMC40 Flex is a fully Digital Mixing Center (DMC) specifically designed to be the primary water temperature controller in a domestic hot water system with continuous recirculation.

Digital technology provides precise water temperature control and resolves "temperature creep" common with other technologies during periods of no demand. The Brain operates independently without the support of manual throttling valves, temperature activated pump controls, or a series of supplemental components.

### Operational Specifications

- +/-2°F water temperature control at points of use 25' (7.7 m) downstream during demand
- +/-2°F water temperature control at the DRV during zero system demand "idling" periods
- 2°F minimum valve inlet to outlet temperature requirement (system recirculation temperature loss)
- Automatic shutoff of hot water flow upon cold water inlet supply failure
- Automatic shutoff of hot water flow in the event of a power failure
- Programmable set point range of 81-158°F (27-70°C)
- Programmable thermal disinfection mode
- Programmable 1st level hi/lo temp alarm display
- Programmable temperature error level for safety shutdown

### Technical Specifications

- 100-240 V AC
- Polymer Electronics Enclosure
- Stainless Steel Valve Construction
- Complete Assembly Lead Free Compliant
- Maximum inlet HW supply temperature 185°F (85°C)
- Minimum Recirculation Flow – 5 GPM (19 LPM)
- Minimum System Draw Off - 0
- ASSE 1017, CSA B125 and CE Certified
- Operational water pressure of 10-150 psig (7-10 bar)
- LCD Display in °C or °F
- SAGE™ enabled

### Connectivity

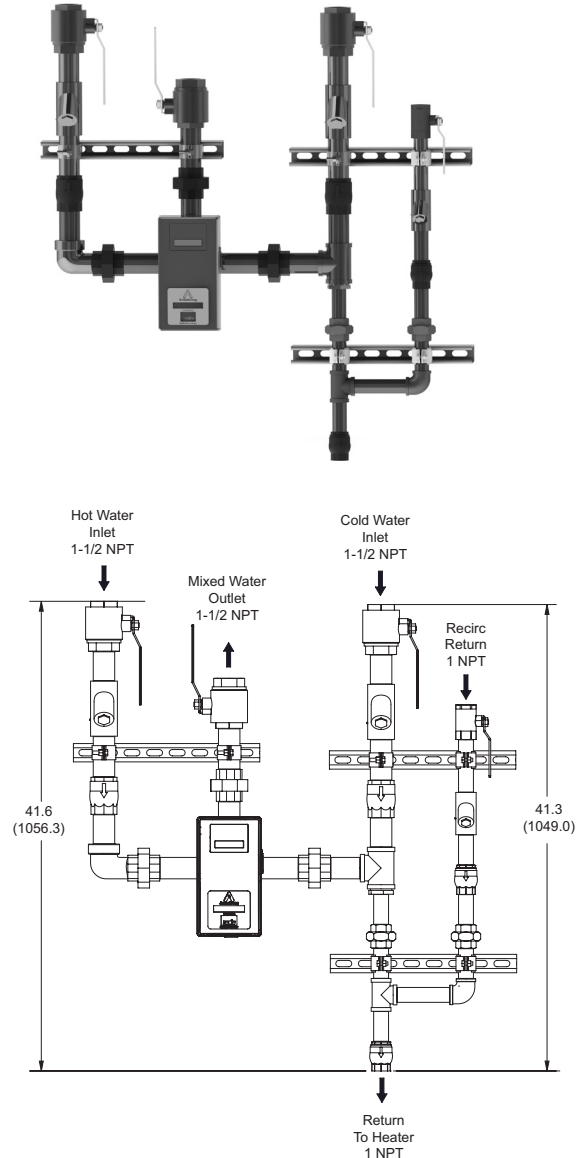
**SPCO Relay Outputs** – Relay which is energized during operation.

**LCD Display** – Provides information on set point, delivered temperature, error messages and alert conditions.

**RS485 Serial Port** – Connects the DRV to either Modbus® RTU or SAGE™.

**Modbus® RTU** – DRV can be configured to communicate directly with Building Automation Systems (BAS) using Modbus® RTU protocol.

For a submittal drawing, refer to D86390.



#### Recirculation Systems - Digital (GPM and PSI)

Model DMC40 Flex	Pressure Drop (PSI)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
	5	10	15	20			
GPM	48	70	85	98	0	41	22

#### Recirculation Systems - Digital (LPM and BAR)

Model DMC40 Flex	Pressure Drop (BAR)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
	0.3	0.7	1.0	1.4			
LPM	181.7	265.0	321.8	371.0	0	155	22

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## Digital

### The Brain® Model DMC40

DMC40 is a fully Digital Mixing Center (DMC) designed specifically to be the primary water temperature controller in a continuously pumped circulating hot water system.

Digital technology provides enhanced water temperature control accuracy which resists zero system demand "Temperature Creep" without the use of a manual throttling valve or a temperature activated pump shut-off device (aquastat).

### Operational Specifications (DRV40)

- $\pm 2^{\circ}\text{F}$  water temperature control at points of use 25' (7.7 m) downstream during demand
- $\pm 2^{\circ}\text{F}$  water temperature control at the DRV during zero system demand "idling" periods
- $2^{\circ}\text{F}$  minimum valve inlet to outlet temperature requirement (system recirculation temperature loss)
- Automatic shutoff of hot water flow upon cold water inlet supply failure
- Automatic shutoff of hot water flow in the event of a power failure
- Programmable set point range of  $81\text{--}158^{\circ}\text{F}$  ( $27\text{--}70^{\circ}\text{C}$ )
- Programmable thermal disinfection mode
- Programmable 1st level hi/lo temp alarm display
- Programmable temperature error level for safety shutdown

### Technical Specifications (DRV40)

- 100-240 V AC
- Polymer Electronics Enclosure
- Stainless Steel Valve Construction
- Complete Assembly Lead Free Compliant
- Maximum inlet HW supply temperature  $185^{\circ}\text{F}$  ( $85^{\circ}\text{C}$ )
- Minimum Circulation Flow – 5 GPM (19 LPM)
- Minimum System Draw Off - 0
- ASSE 1017, CSA B125 and CE Certified
- Operational water pressure of 10-150 psig (.7-10 bar)
- Display in  $^{\circ}\text{C}$  or  $^{\circ}\text{F}$
- Shipping weight 340 lbs (154 kg)
- SAGE™ enabled

### Connectivity (DRV40)

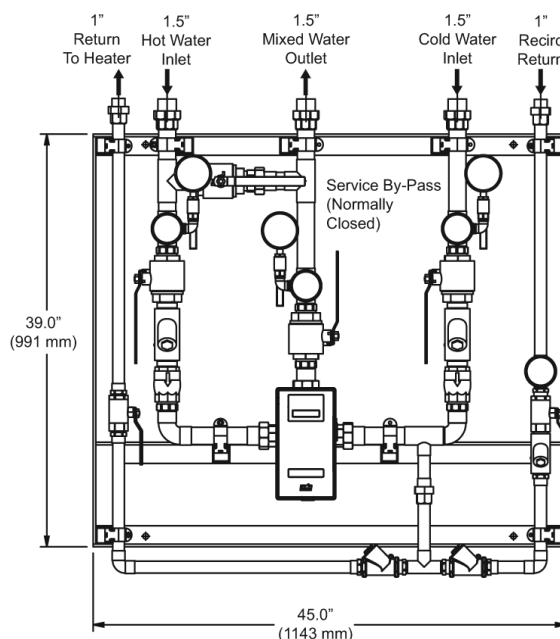
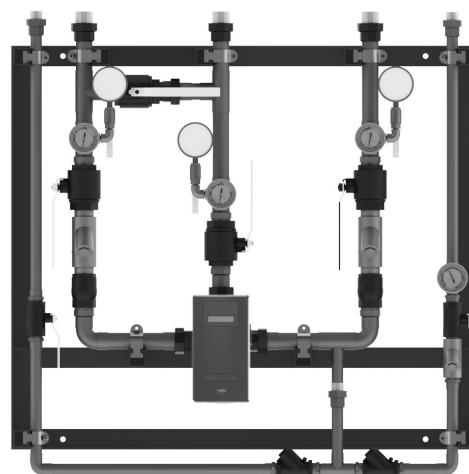
**SPCO Relay Outputs** – Relay which is energized during operation.

**LCD Display** – Provides information on set point, delivered temperature, error messages and alert conditions.

**RS485 Serial Port** – Connects the DRV to either Modbus® RTU or SAGE™.

**Modbus® RTU** – DRV can be configured to communicate directly with Building Automation Systems (BAS) using Modbus® RTU protocol.

For a submittal drawing, refer to D40805.



Recirculation Systems - Digital (GPM and PSI)							
Model DMC40	Pressure Drop (PSI)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
	5	10	15	20			
GPM	48	70	85	98	0	41	22

Recirculation Systems - Digital (LPM and BAR)							
Model DMC40	Pressure Drop (BAR)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
	0.3	0.7	1.0	1.4			
LPM	181.7	265.0	321.8	371.0	0	155	22

## Digital

### The Brain® Model DMC40-40

DMC40-40 is a fully Digital Mixing Center (DMC) designed specifically to be the primary water temperature controller in a continuously pumped circulating hot water system.

Digital technology provides enhanced water temperature control accuracy which resists zero system demand "Temperature Creep" without the use of a manual throttling valve or a temperature activated pump shut-off device (aquastat).

### Operational Specifications (DRV40)

- $\pm 2^{\circ}\text{F}$  water temperature control at points of use 25' (7.7 m) downstream during demand
- $\pm 2^{\circ}\text{F}$  water temperature control at the DRV during zero system demand "idling" periods
- $2^{\circ}\text{F}$  minimum valve inlet to outlet temperature requirement (system recirculation temperature loss)
- Automatic shutoff of hot water flow upon cold water inlet supply failure
- Automatic shutoff of hot water flow in the event of a power failure
- Programmable set point range of  $81\text{--}158^{\circ}\text{F}$  ( $27\text{--}70^{\circ}\text{C}$ )
- Programmable thermal disinfection mode
- Programmable 1st level hi/lo temp alarm display
- Programmable temperature error level for safety shutdown

### Technical Specifications (DRV40)

- 100-240 V AC
- Polymer Electronics Enclosure
- Stainless Steel Valve Construction
- Complete Assembly Lead Free Compliant
- Maximum inlet HW supply temperature  $185^{\circ}\text{F}$  ( $85^{\circ}\text{C}$ )
- Minimum Circulation Flow – 5 gpm (19 LPM) per DRV40
- Minimum System Draw Off - 0
- ASSE 1017, CSA B125 and CE Certified
- Operational water pressure of 10-150 psig (7-10 bar)
- Display in  $^{\circ}\text{C}$  or  $^{\circ}\text{F}$
- Shipping weight 650 lbs (296 kg)
- SAGE™ enabled

### Connectivity (DRV40)

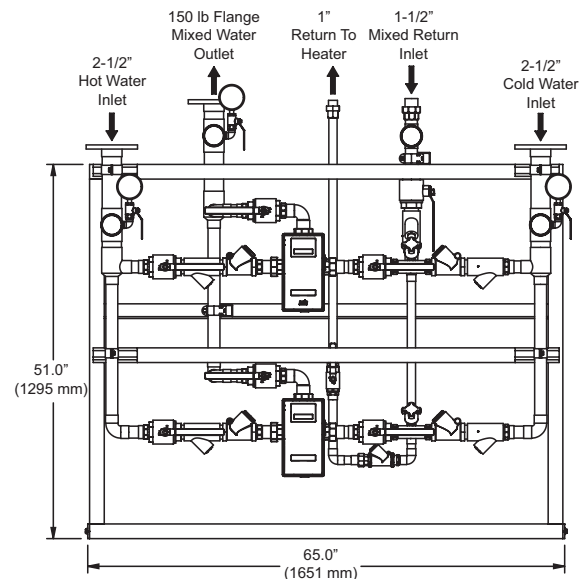
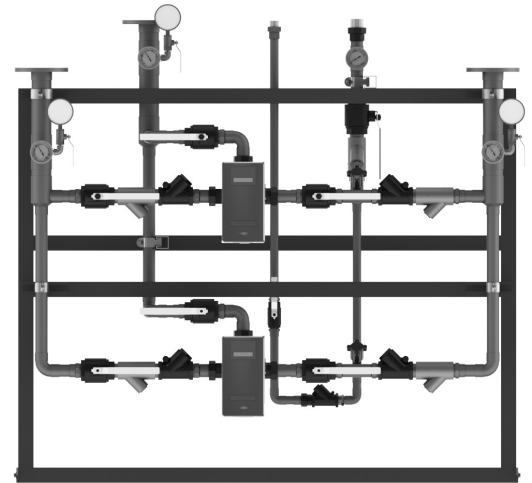
**SPCO Relay Outputs** – Relay which is energized during operation.

**LCD Display** – Provides information on set point, delivered temperature, error messages and alert conditions.

**RS485 Serial Port** – Connects the DRV to either Modbus® RTU or SAGE™.

**Modbus® RTU** – DRV can be configured to communicate directly with Building Automation Systems (BAS) using Modbus® RTU protocol.

For a submittal drawing, refer to D40807.



#### Recirculation Systems - Digital (GPM and PSI)

Model DMC40-40	Pressure Drop (PSI)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
	5	10	15	20			
GPM	96	140	170	196	0	115	44

#### Recirculation Systems - Digital (LPM and BAR)

Model DMC40-40	Pressure Drop (BAR)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
	0.3	0.7	1.0	1.4			
LPM	363.4	530.0	643.5	741.9	0	435	44

Designs, materials, weights and performance ratings are approximate and subject to change without notice. Visit [armstronginternational.com](http://armstronginternational.com) for up-to-date information.

## Digital

### The Brain® Model DRV50

DRV50 Digital Recirculation Valve (DRV) designed specifically to be the primary water temperature controller in a continuously pumped circulating hot water system.

Digital technology provides enhanced water temperature control accuracy which resists zero system demand "Temperature Creep" without the use of a manual throttling valve or a temperature activated pump shut-off device (aquastat).

### Operational Specifications

- +/-2°F water temperature control at points of use 25' downstream during demand
- +/-2°F water temperature control at the DRV during zero system demand "idling" periods
- 2°F minimum valve inlet to outlet temperature requirement (system recirculation temperature loss)
- Automatic shutoff of hot water flow upon cold water inlet supply failure
- Automatic shutoff of hot water flow in the event of a power failure
- Programmable set point range of 81-158°F (27-70°C)
- Programmable thermal disinfection mode
- Programmable 1st level hi/lo temp alarm display
- Programmable temperature error level for safety shutdown

### Technical Specifications

- 100-240 V AC
- Polymer Electronics Enclosure
- Stainless Steel Valve Construction
- Lead Free compliant
- Maximum inlet HW supply temperature 185°F (85°C)
- Minimum Circulation Flow – 10 GPM (38 LPM)
- Minimum System Draw Off - 0
- ASSE 1017, CSA B125 and CE Certified
- Operational water pressure of 10-150 psig
- Display in °C or °F
- Shipping weight 23 lbs (10 kg)
- SAGE™ enabled

### Connectivity

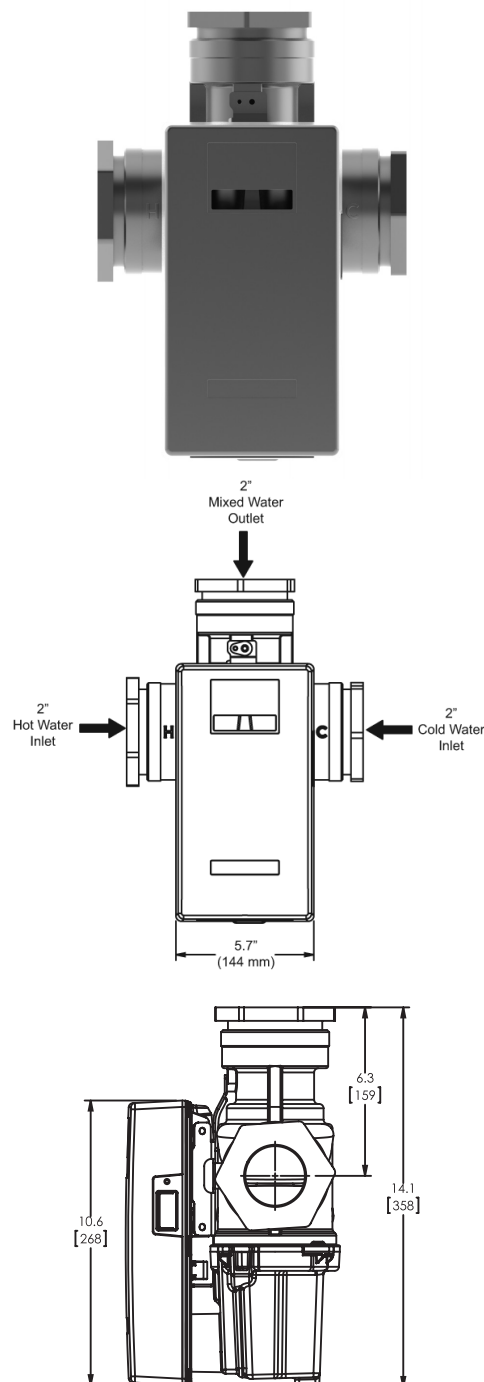
**SPCO Relay Outputs** – Relay which is energized during operation.

**LCD Display** – Provides information on set point, delivered temperature, error messages and alert conditions.

**RS485 Serial Port** – Connects the DRV to either Modbus® RTU or SAGE™.

**Modbus® RTU** – DRV can be configured to communicate directly with Building Automation Systems (BAS) using Modbus® RTU protocol.

For a submittal drawing, refer to D40864.



Recirculation Systems - Digital (GPM and PSI)						
Model DRV50	Pressure Drop (PSI)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.
	5	10	15	20		
GPM	94	133	163	188	0	73
						$C_v$ 42

Recirculation Systems - Digital (LPM and BAR)						
Model DRV50	Pressure Drop (BAR)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.
	0.3	0.7	1.0	1.4		
LPM	355.8	503.5	617.0	711.7	0	276
						$C_v$ 42

## Digital

### The Brain® Model DRV50R

DRV50R Digital Recirculation Valve (DRV) designed specifically to be the primary water temperature controller in a continuously pumped circulating hot water system. DRV50R is supplied with a recirculation return manifold as shown.

Digital technology provides enhanced water temperature control accuracy which resists zero system demand "Temperature Creep" without the use of a manual throttling valve or a temperature activated pump shut-off device (aquastat).

### Operational Specifications

- +/-2°F water temperature control at points of use 25' downstream during demand
- +/- 2°F water temperature control at the DRV during zero system demand "idling" periods
- 2°F minimum valve inlet to outlet temperature requirement (system recirculation temperature loss)
- Automatic shutoff of hot water flow upon cold water inlet supply failure
- Automatic shutoff of hot water flow in the event of a power failure
- Programmable set point range of 81-158°F (27-70°C)
- Programmable thermal disinfection mode
- Programmable 1st level hi/lo temp alarm display
- Programmable temperature error level for safety shutdown

### Technical Specifications

- 100-240 V AC
- Polymer Electronics Enclosure
- Stainless Steel Valve Construction
- Complete Assembly Lead Free Compliant
- Maximum inlet HW supply temperature 185°F (85°C)
- Minimum Circulation Flow – 10 GPM (38 LPM)
- Minimum System Draw Off - 0
- ASSE 1017, CSA B125 and CE Certified
- Operational water pressure of 10-150 psig
- Display in °C or °F
- Shipping weight 67 lbs (31 kg)
- SAGE™ enabled

### Connectivity

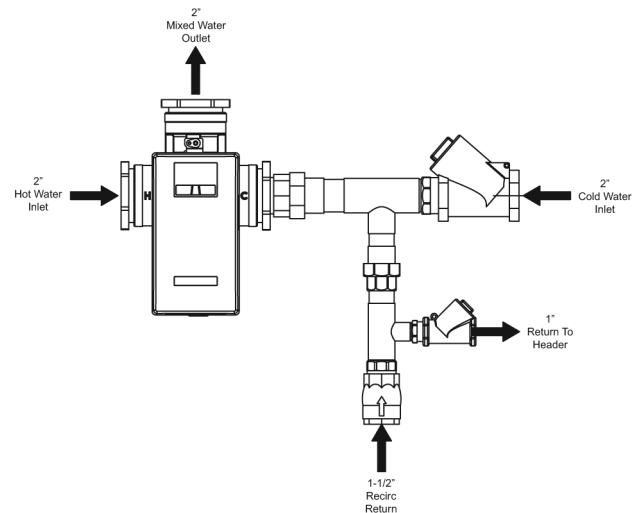
**SPCO Relay Outputs** – Relay which is energized during operation.

**LCD Display** – Provides information on set point, delivered temperature, error messages and alert conditions.

**RS485 Serial Port** – Connects the DRV to either Modbus® RTU or SAGE™.

**Modbus® RTU** – DRV can be configured to communicate directly with Building Automation Systems (BAS) using Modbus® RTU protocol.

For a submittal drawing, refer to D40813.



#### Recirculation Systems - Digital (GPM and PSI)

Model DRV50R	Pressure Drop (PSI)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
	5	10	15	20			
GPM	94	133	163	188	0	73	42

#### Recirculation Systems - Digital (LPM and BAR)

Model DRV50R	Pressure Drop (BAR)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
	0.3	0.7	1.0	1.4			
LPM	355.8	503.5	617.0	711.7	0	276	42

Designs, materials, weights and performance ratings are approximate and subject to change without notice. Visit [armstronginternational.com](http://armstronginternational.com) for up-to-date information.

## Digital

### The Brain® Model DMC50 Flex

DMC50 Flex is a fully Digital Mixing Center (DMC) specifically designed to be the primary water temperature controller in a domestic hot water system with continuous recirculation.

Digital technology provides precise water temperature control and resolves “temperature creep” common with other technologies during periods of no demand. The Brain operates independently without the support of manual throttling valves, temperature activated pump controls, or a series of supplemental components.

### Operational Specifications

- +/-2°F water temperature control at points of use 25' (7.7 m) downstream during demand
- +/-2°F water temperature control at the DRV during zero system demand “idling” periods
- 2°F minimum valve inlet to outlet temperature requirement (system recirculation temperature loss)
- Automatic shutoff of hot water flow upon cold water inlet supply failure
- Automatic shutoff of hot water flow in the event of a power failure
- Programmable set point range of 81-158°F (27-70°C)
- Programmable thermal disinfection mode
- Programmable 1st level hi/lo temp alarm display
- Programmable temperature error level for safety shutdown

### Technical Specifications

- 100-240 V AC
- Polymer Electronics Enclosure
- Stainless Steel Valve Construction
- Complete Assembly Lead Free Compliant
- Maximum inlet HW supply temperature 185°F (85°C)
- Minimum Recirculation Flow – 10 GPM (38 LPM)
- Minimum System Draw Off - 0
- ASSE 1017, CSA B125 and CE Certified
- Operational water pressure of 10-150 psig (.7-10 bar)
- LCD Display in °C or °F
- SAGE™ enabled

### Connectivity

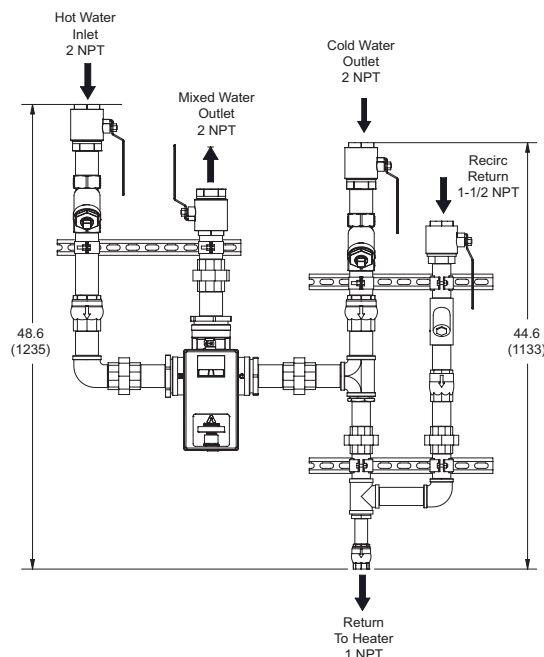
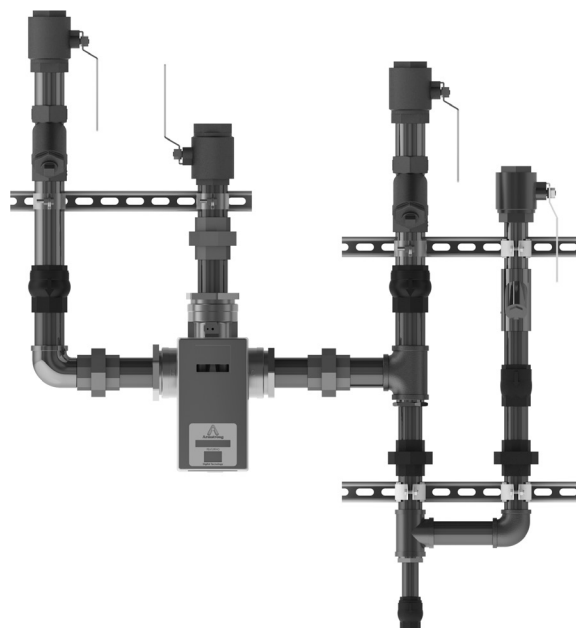
**SPCO Relay Outputs** – Relay which is energized during operation.

**LCD Display** – Provides information on set point, delivered temperature, error messages and alert conditions.

**RS485 Serial Port** – Connects the DRV to either Modbus® RTU or SAGE™.

**Modbus® RTU** – DRV can be configured to communicate directly with Building Automation Systems (BAS) using Modbus® RTU protocol.

For a submittal drawing, refer to D86393.



Recirculation Systems - Digital (GPM and PSI)						
Model DMC50 Flex	Pressure Drop (PSI)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.
	5	10	15	20		
GPM	94	133	163	188	0	73
						$C_v$ 42

Recirculation Systems - Digital (LPM and BAR)						
Model DMC50 Flex	Pressure Drop (BAR)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.
	0.3	0.7	1.0	1.4		
LPM	355.8	503.5	617.0	711.7	0	276
						$C_v$ 42



## Digital

### The Brain® Model DMC50

DMC50 is a fully Digital Mixing Center (DMC) designed specifically to be the primary water temperature controller in a continuously pumped circulating hot water system.

Digital technology provides enhanced water temperature control accuracy which resists zero system demand "Temperature Creep" without the use of a manual throttling valve or a temperature activated pump shut-off device (aquastat).

### Operational Specifications (DRV50)

- +/-2°F water temperature control at points of use 25' downstream during demand
- +/-2°F water temperature control at the DRV during zero system demand "idling" periods
- 2°F minimum valve inlet to outlet temperature requirement (system recirculation temperature loss)
- Automatic shutoff of hot water flow upon cold water inlet supply failure
- Automatic shutoff of hot water flow in the event of a power failure
- Programmable set point range of 81-158°F (27-70°C)
- Programmable thermal disinfection mode
- Programmable 1st level hi/lo temp alarm display
- Programmable temperature error level for safety shutdown

### Technical Specifications (DRV50)

- 100-240 V AC
- Polymer Electronics Enclosure
- Stainless Steel Valve Construction
- Complete Assembly Lead Free Compliant
- Maximum inlet HW supply temperature 185°F (85°C)
- Minimum Circulation Flow – 10 GPM (38 LPM)
- Minimum System Draw Off - 0
- ASSE 1017, CSA B125 and CE Certified
- Operational water pressure of 10-150 psig
- Display in °C or °F
- Shipping weight 530 lbs (241 kg)
- SAGE™ enabled

### Connectivity (DRV50)

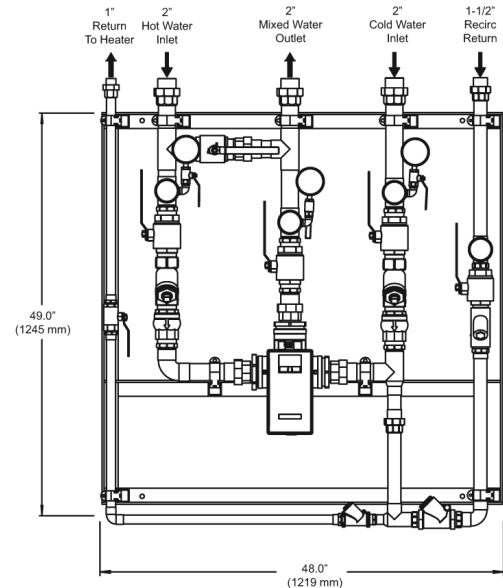
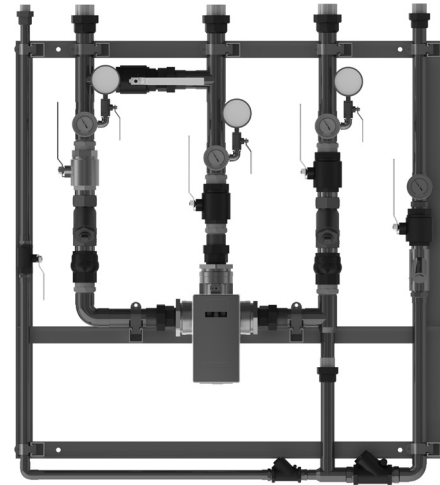
**SPCO Relay Outputs** – Relay which is energized during operation.

**LCD Display** – Provides information on set point, delivered temperature, error messages and alert conditions.

**RS485 Serial Port** – Connects the DRV to either Modbus® RTU or SAGE™.

**Modbus® RTU** – DRV can be configured to communicate directly with Building Automation Systems (BAS) using Modbus® RTU protocol.

For a submittal drawing, refer to D40811.



#### Recirculation Systems - Digital (GPM and PSI)

Model DMC50	Pressure Drop (PSI)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
	5	10	15	20			
GPM	94	133	163	188	0	73	42

#### Recirculation Systems - Digital (LPM and BAR)

Model DMC50	Pressure Drop (BAR)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
	0.3	0.7	1.0	1.4			
LPM	355.8	503.5	617.0	711.7	0	276	42

Designs, materials, weights and performance ratings are approximate and subject to change without notice. Visit [armstronginternational.com](http://armstronginternational.com) for up-to-date information.

## Digital

### The Brain® Model DMC50-50

DMC50-50 is designed such that one valve is 100% redundant or can operate together to deliver blended flow rates less than 165 gpm at 7.5 ft/sec pipeline velocity.

Digital technology provides enhanced water temperature control accuracy which resists zero system demand "Temperature Creep" without the use of a manual throttling valve or a temperature activated pump shut-off device (aquastat).

### Operational Specifications (DRV50)

- +/-2°F water temperature control at points of use 25' (7.7 m) downstream during demand
- +/-2°F water temperature control at the DRV during zero system demand "idling" periods
- 2°F minimum valve inlet to outlet temperature requirement (system recirculation temperature loss)
- Automatic shutoff of hot water flow upon cold water inlet supply failure
- Automatic shutoff of hot water flow in the event of a power failure
- Programmable set point range of 81-158°F (27-70°C)
- Programmable thermal disinfection mode
- Programmable 1st level hi/lo temp alarm display
- Programmable temperature error level for safety shutdown

### Technical Specifications (DRV50)

- 100-240 V AC
- Polymer Electronics Enclosure
- Stainless Steel Valve Construction
- Complete Assembly Lead Free Compliant
- Maximum inlet HW supply temperature 185°F (85°C)
- Minimum Circulation Flow – 10 gpm (38 LPM) per DRV50
- Minimum System Draw Off - 0
- ASSE 1017, CSA B125 and CE Certified
- Operational water pressure of 10-150 psig (.7-10 bar)
- Display in °C or °F
- SAGE™ enabled

### Connectivity (DRV50)

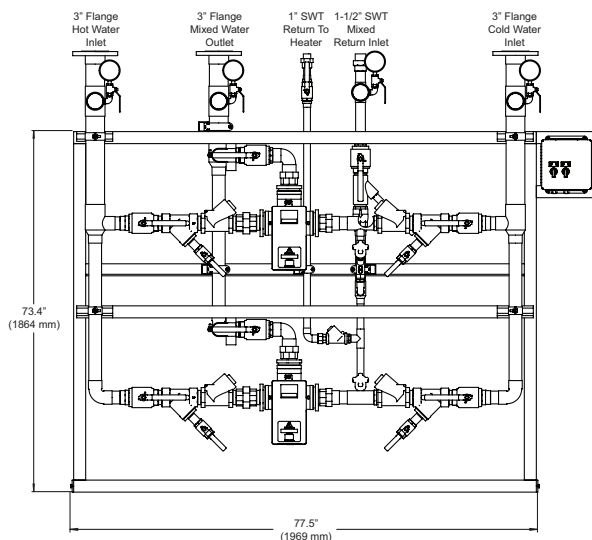
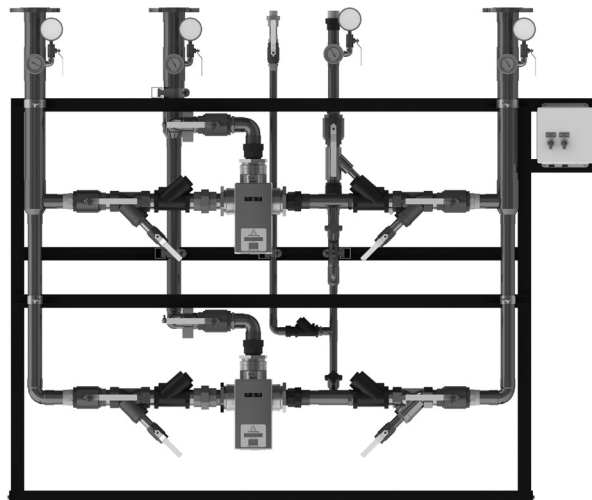
**SPCO Relay Outputs** – Relay which is energized during operation.

**LCD Display** – Provides information on set point, delivered temperature, error messages and alert conditions.

**RS485 Serial Port** – Connects the DRV to either Modbus® RTU or SAGE™.

**Modbus® RTU** – DRV can be configured to communicate directly with Building Automation Systems (BAS) using Modbus® RTU protocol.

For a submittal drawing, refer to D85100.



Recirculation Systems - Digital (GPM and PSI)				
Model	Pressure Drop (PSI)	Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
DMC50-50	5			
GPM	188	0	165	84

Recirculation Systems - Digital (LPM and BAR)				
Model	Pressure Drop (BAR)	Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
DMC50-50	0.3			
LPM	711.7	0	625	84



## Digital

### The Brain® Model DRV80

DRV80 Digital Recirculation Valve (DRV) designed specifically to be the primary water temperature controller in a continuously pumped circulating hot water system.

Digital technology provides enhanced water temperature control accuracy which resists zero system demand "Temperature Creep" without the use of a manual throttling valve or a temperature activated pump shut-off device (aquastat).

### Operational Specifications

- +/-2°F water temperature control at points of use 25' (7.7 m) downstream during demand
- +/-2°F water temperature control at the DRV during zero system demand "idling" periods
- 2°F minimum valve inlet to outlet temperature requirement (system recirculation temperature loss).
- Automatic shutoff of hot water flow upon cold water inlet supply failure
- Automatic shutoff of hot water flow in the event of a power failure
- Programmable set point range of 81-158°F (27-70°C)
- Programmable thermal disinfection mode
- Programmable 1st level hi/lo temp alarm display
- Programmable temperature error level for safety shutdown

### Technical Specifications

- 100-240 V AC
- Polymer Electronics Enclosure
- Stainless Steel Valve Construction – Lead Free compliant
- DRV80 3" NPT
- Maximum inlet HW supply temperature 185°F (85°C)
- Minimum Circulation Flow – 10 GPM (38 LPM)
- Minimum System Draw Off - 0
- ASSE 1017, CSA B125 and CE Certified
- Operational water pressure of 10-150 psig (.7-10 bar)
- Display in °C or °F
- Shipping weight 43 lbs (19.5 kg)
- SAGE™ enabled

### Connectivity

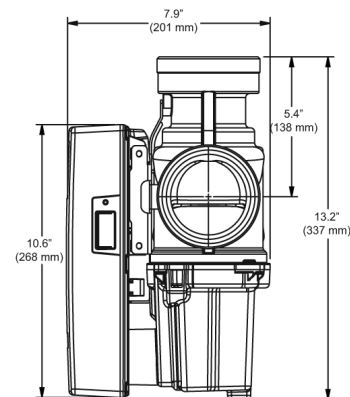
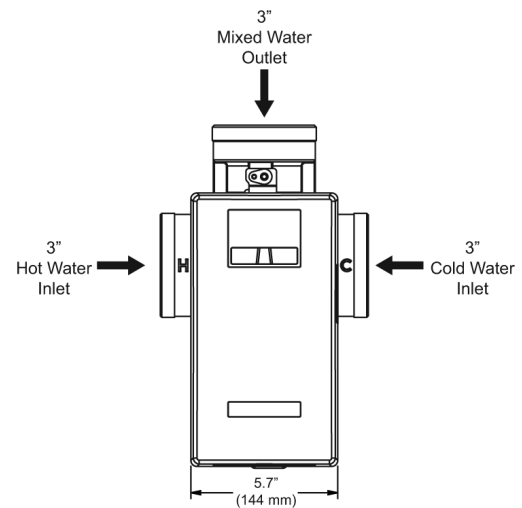
**SPCO Relay Outputs** – Relay which is energized during operation.

**LCD Display** – Provides information on set point, delivered temperature, error messages and alert conditions.

**RS485 Serial Port** – Connects the DRV to either Modbus® RTU or SAGE™.

**Modbus® RTU** – DRV can be configured to communicate directly with Building Automation Systems (BAS) using Modbus® RTU protocol.

For a submittal drawing, refer to D41579.



Recirculation Systems - Digital (GPM and PSI)							
Model DRV80	Pressure Drop (PSI)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
	5	10	15	20			
GPM	94	133	163	188	0	165	42

Recirculation Systems - Digital (LPM and BAR)							
Model DRV80	Pressure Drop (BAR)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
	0.3	0.7	1.0	1.4			
LPM	355.8	503.5	617.0	711.7	0	625	42

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## Digital

### The Brain® Model DRV80R

DRV80R Digital Recirculation Valve (DRV) designed specifically to be the primary water temperature controller in a continuously pumped circulating hot water system. DRV80R is supplied with a recirculation return manifold as shown.

Digital technology provides enhanced water temperature control accuracy which resists zero system demand "Temperature Creep" without the use of a manual throttling valve or a temperature activated pump shut-off device (aquastat).

### Operational Specifications

- +/-2°F water temperature control at points of use 25' (7.7 m) downstream during demand
- +/-2°F water temperature control at the DRV during zero system demand "idling" periods
- 2°F minimum valve inlet to outlet temperature requirement (system recirculation temperature loss).
- Automatic shutoff of hot water flow upon cold water inlet supply failure
- Automatic shutoff of hot water flow in the event of a power failure
- Programmable set point range of 81-158°F (27-70°C)
- Programmable thermal disinfection mode
- Programmable 1st level hi/lo temp alarm display
- Programmable temperature error level for safety shutdown

### Technical Specifications

- 100-240 V AC
- Polymer Electronics Enclosure
- Stainless Steel Valve Construction
- Complete Assembly Lead Free Compliant
- DRV80R 3" NPT Inlet/Outlet
- Maximum inlet HW supply temperature 185°F (85°C)
- Minimum Circulation Flow – 10 GPM (38 LPM)
- Minimum System Draw Off - 0
- ASSE 1017, CSA B125 and CE Certified
- Operational water pressure of 10-150 psig (.7-10 bar)
- Display in °C or °F
- Shipping weight 84 lbs (38 kg)
- SAGE™ enabled

### Connectivity

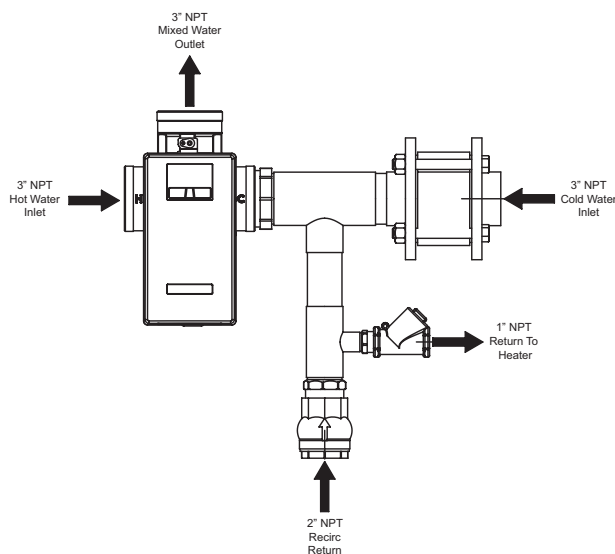
**SPCO Relay Outputs** – Relay which is energized during operation.

**LCD Display** – Provides information on set point, delivered temperature, error messages and alert conditions.

**RS485 Serial Port** – Connects the DRV to either Modbus® RTU or SAGE™.

**Modbus® RTU** – DRV can be configured to communicate directly with Building Automation Systems (BAS) using Modbus® RTU protocol.

For a submittal drawing, refer to D40821.



Recirculation Systems - Digital (GPM and PSI)							
Model DRV80R	Pressure Drop (PSI)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
	5	10	15	20			
GPM	94	133	163	188	0	165	42

Recirculation Systems - Digital (LPM and BAR)							
Model DRV80R	Pressure Drop (BAR)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
	0.3	0.7	1.0	1.4			
LPM	355.8	503.5	617.0	711.7	0	625	42

## Digital

### The Brain® Model DMC80 Flex

DMC80 Flex is a fully Digital Mixing Center (DMC) specifically designed to be the primary water temperature controller in a domestic hot water system with continuous recirculation.

Digital technology provides precise water temperature control and resolves “temperature creep” common with other technologies during periods of no demand. The Brain operates independently without the support of manual throttling valves, temperature activated pump controls, or a series of supplemental components.

### Operational Specifications

- +/-2°F water temperature control at points of use 25' (7.7 m) downstream during demand
- +/-2°F water temperature control at the DRV during zero system demand “idling” periods
- 2°F minimum valve inlet to outlet temperature requirement (system recirculation temperature loss)
- Automatic shutoff of hot water flow upon cold water inlet supply failure
- Automatic shutoff of hot water flow in the event of a power failure
- Programmable set point range of 81-158°F (27-70°C)
- Programmable thermal disinfection mode
- Programmable 1st level hi/lo temp alarm display
- Programmable temperature error level for safety shutdown

### Technical Specifications

- 100-240 V AC
- Polymer Electronics Enclosure
- Stainless Steel Valve Construction
- Complete Assembly Lead Free Compliant
- Maximum inlet HW supply temperature 185°F (85°C)
- Minimum Recirculation Flow – 10 GPM (38 LPM)
- Minimum System Draw Off - 0
- ASSE 1017, CSA B125 and CE Certified
- Operational water pressure of 10-150 psig (.7-10 bar)
- LCD Display in °C or °F
- SAGE™ enabled

### Connectivity

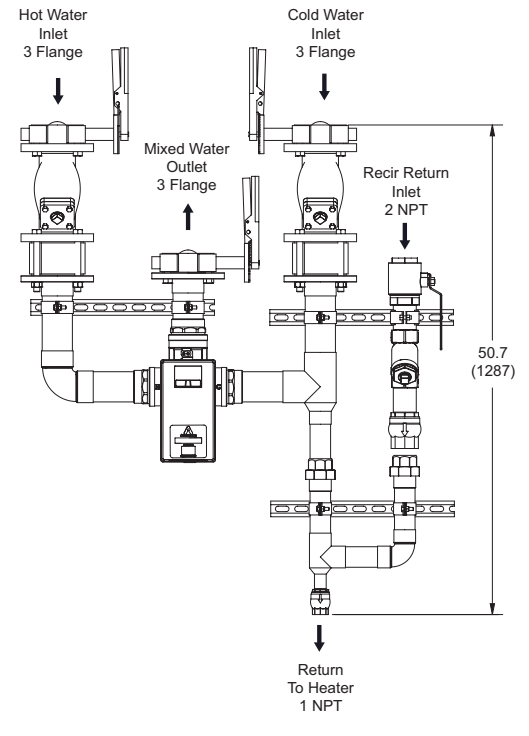
**SPCO Relay Outputs** – Relay which is energized during operation.

**LCD Display** – Provides information on set point, delivered temperature, error messages and alert conditions.

**RS485 Serial Port** – Connects the DRV to either Modbus® RTU or SAGE™.

**Modbus® RTU** – DRV can be configured to communicate directly with Building Automation Systems (BAS) using Modbus® RTU protocol.

For a submittal drawing, refer to D86395.



Recirculation Systems - Digital (GPM and PSI)							
Model DMC80 Flex	Pressure Drop (PSI)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
	5	10	15	20			
GPM	94	133	163	188	0	165	42

Recirculation Systems - Digital (LPM and BAR)							
Model DMC80 Flex	Pressure Drop (BAR)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
	0.3	0.7	1.0	1.4			
LPM	355.8	503.5	617.0	711.7	0	625	42

Designs, materials, weights and performance ratings are approximate and subject to change without notice. Visit [armstronginternational.com](http://armstronginternational.com) for up-to-date information.



# Water Temperature Control - Recirculation Systems

## Digital

### The Brain® Model DMC80

DMC80 is a fully Digital Mixing Center (DMC) designed specifically to be the primary water temperature controller in a continuously pumped circulating hot water system.

Digital technology provides enhanced water temperature control accuracy which resists zero system demand "Temperature Creep" without the use of a manual throttling valve or a temperature activated pump shut-off device (aquastat).

### Operational Specifications (DRV80)

- +/-2°F water temperature control at points of use 25' (7.7 m) downstream during demand
- +/-2°F water temperature control at the DRV during zero system demand "idling" periods
- 2°F minimum valve inlet to outlet temperature requirement (system recirculation temperature loss)
- Automatic shutoff of hot water flow upon cold water inlet supply failure
- Automatic shutoff of hot water flow in the event of a power failure
- Programmable set point range of 81-158°F (27-70°C)
- Programmable thermal disinfection mode
- Programmable 1st level hi/lo temp alarm display
- Programmable temperature error level for safety shutdown

### Technical Specifications (DRV80)

- 100-240 V AC
- Polymer Electronics Enclosure
- Stainless Steel Valve Construction
- Complete Assembly Lead Free Compliant
- DMC80 3" NPT Inlet/Outlet
- Maximum inlet HW supply temperature 185°F (85°C)
- Minimum Circulation Flow – 10 GPM (38 LPM)
- Minimum System Draw Off - 0
- ASSE 1017, CSA B125 and CE Certified
- Operational water pressure of 10-150 psig (.7-10 bar)
- Display in °C or °F
- Shipping weight 660 lbs (299 kg)
- SAGE™ enabled

### Connectivity (DRV80)

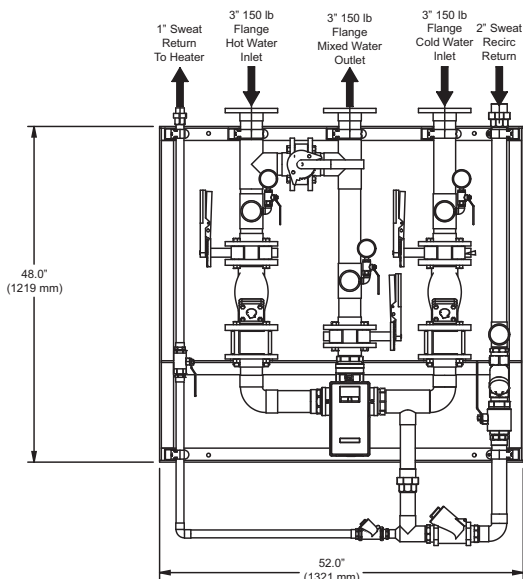
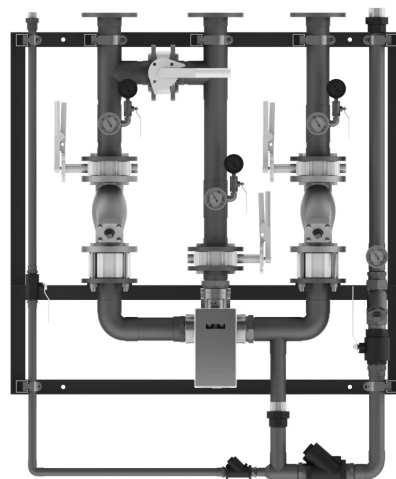
**SPCO Relay Outputs** – Relay which is energized during operation.

**LCD Display** – Provides information on set point, delivered temperature, error messages and alert conditions.

**RS485 Serial Port** – Connects the DRV to either Modbus® RTU or SAGE™.

**Modbus® RTU** – DRV can be configured to communicate directly with Building Automation Systems (BAS) using Modbus® RTU protocol.

For a submittal drawing, refer to D40815.



### Recirculation Systems - Digital (GPM and PSI)

Model DMC80	Pressure Drop (PSI)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
	5	10	15	20			
GPM	94	133	163	188	0	165	42

### Recirculation Systems - Digital (LPM and BAR)

Model DMC80	Pressure Drop (BAR)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
	0.3	0.7	1.0	1.4			
LPM	355.8	503.5	617.0	711.7	0	625	42

Designs, materials, weights and performance ratings are approximate and subject to change without notice. Visit [armstronginternational.com](http://armstronginternational.com) for up-to-date information.

## Digital

### The Brain® Model DMC80-80

DMC80-80 is a fully Digital Mixing Center (DMC) designed specifically to be the primary water temperature controller in a continuously pumped circulating hot water system.

Digital technology provides enhanced water temperature control accuracy which resists zero system demand "Temperature Creep" without the use of a manual throttling valve or a temperature activated pump shut-off device (aquastat).

### Operational Specifications (DRV80)

- +/-2°F water temperature control at points of use 25' (7.7 m) downstream during demand
- +/-2°F water temperature control at the DRV during zero system demand "idling" periods
- 2°F minimum valve inlet to outlet temperature requirement (system recirculation temperature loss)
- Automatic shutoff of hot water flow upon cold water inlet supply failure
- Automatic shutoff of hot water flow in the event of a power failure
- Programmable set point range of 81-158°F (27-70°C)
- Programmable thermal disinfection mode
- Programmable 1st level hi/lo temp alarm display
- Programmable temperature error level for safety shutdown

### Technical Specifications (DRV80)

- 100-240 V AC
- Polymer Electronics Enclosure
- Stainless Steel Valve Construction
- Complete Assembly Lead Free Compliant
- Maximum inlet HW supply temperature 185°F (85°C)
- Minimum Circulation Flow – 10 gpm (38 LPM) per DRV80
- Minimum System Draw Off - 0
- ASSE 1017, CSA B125 and CE Certified
- Operational water pressure of 10-150 psig (.7-10 bar)
- Display in °C or °F
- Shipping weight 1,195 lbs (542 kg)
- SAGE™ enabled

### Connectivity (DRV80)

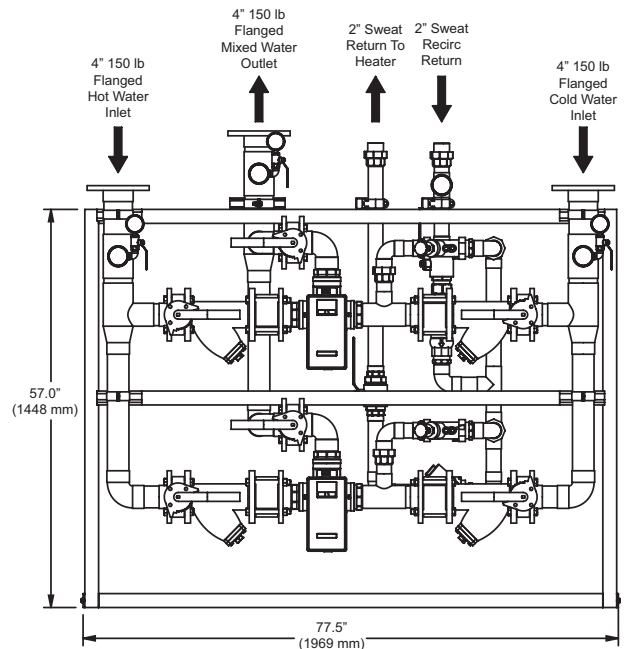
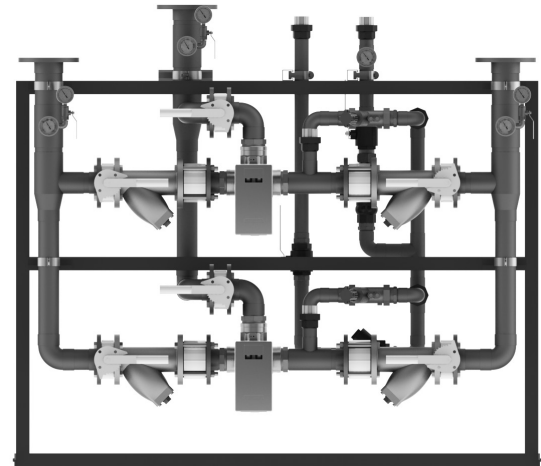
**SPCO Relay Outputs** – Relay which is energized during operation.

**LCD Display** – Provides information on set point, delivered temperature, error messages and alert conditions.

**RS485 Serial Port** – Connects the DRV to either Modbus® RTU or SAGE™.

**Modbus® RTU** – DRV can be configured to communicate directly with Building Automation Systems (BAS) using Modbus® RTU protocol.

For a submittal drawing, refer to D40817.



Recirculation Systems - Digital (GPM and PSI)							
Model DMC80-80	Pressure Drop (PSI)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
	5	10	15	20			
GPM	188	266	326	376	0	294	84

Recirculation Systems - Digital (LPM and BAR)							
Model DMC80-80	Pressure Drop (BAR)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
	0.3	0.7	1.0	1.4			
LPM	711.7	1006.9	1234.0	1423.3	0	1113	84

Designs, materials, weights and performance ratings are approximate and subject to change without notice. Visit [armstronginternational.com](http://armstronginternational.com) for up-to-date information.



## Digital

### The Brain® Model DMC80-80-80

DMC80-80-80 is a fully Digital Mixing Center (DMC) designed specifically to be the primary water temperature controller in a continuously pumped circulating hot water system.

Digital technology provides enhanced water temperature control accuracy which resists zero system demand "Temperature Creep" without the use of a manual throttling valve or a temperature activated pump shut-off device (aquastat).

### Operational Specifications (DRV80)

- +/-2°F water temperature control at points of use 25' (7.7 m) downstream during demand
- +/-2°F water temperature control at the DRV during zero system demand "idling" periods
- 2°F minimum valve inlet to outlet temperature requirement (system recirculation temperature loss)
- Automatic shutoff of hot water flow upon cold water inlet supply failure
- Automatic shutoff of hot water flow in the event of a power failure
- Programmable set point range of 81-158°F (27-70°C)
- Programmable thermal disinfection mode
- Programmable 1st level hi/lo temp alarm display
- Programmable temperature error level for safety shutdown

### Technical Specifications (DRV80)

- 100-240 V AC
- Polymer Electronics Enclosure
- Stainless Steel Valve Construction
- Complete Assembly Lead Free Compliant
- Maximum inlet HW supply temperature 185°F (85°C)
- Minimum Circulation Flow – 10 gpm (38 LPM) per DRV80
- Minimum System Draw Off - 0
- ASSE 1017, CSA B125 and CE Certified
- Operational water pressure of 10-150 psig (.7-10 bar)
- Display in °C or °F
- Shipping weight 1,980 lbs (898 kg)
- SAGE™ enabled

### Connectivity (DRV80)

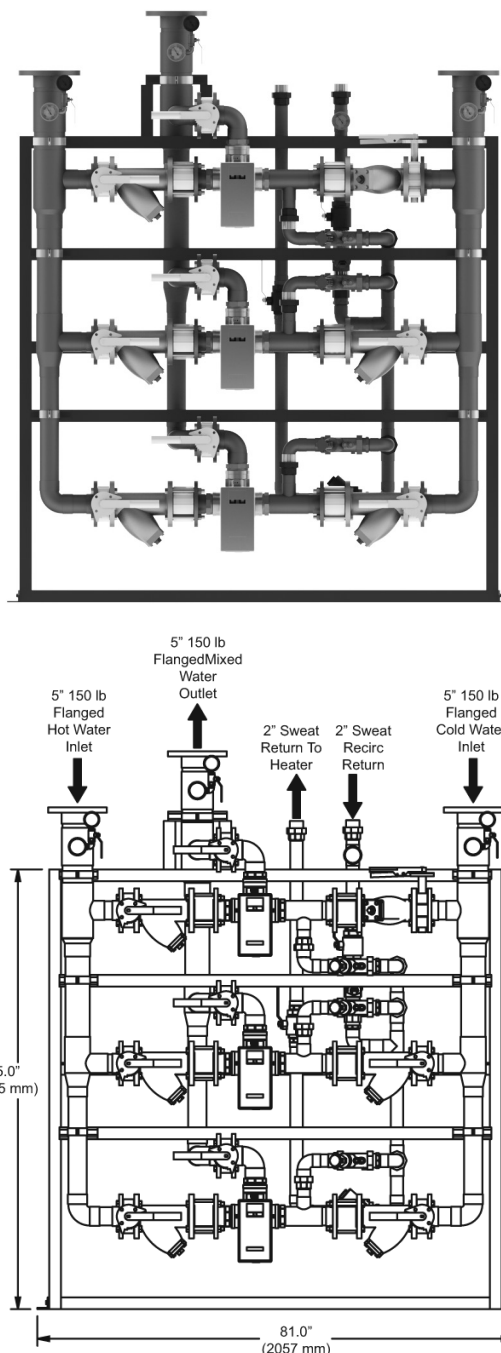
**SPCO Relay Outputs** – Relay which is energized during operation.

**LCD Display** – Provides information on set point, delivered temperature, error messages and alert conditions.

**RS485 Serial Port** – Connects the DRV to either Modbus® RTU or SAGE™.

**Modbus® RTU** – DRV can be configured to communicate directly with Building Automation Systems (BAS) using Modbus® RTU protocol.

For a submittal drawing, refer to D40819.



Recirculation Systems - Digital (GPM and PSI)							
Model	Pressure Drop (PSI)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
DMC80-80-80	5	10	15	20			
GPM	282	399	489	564	0	459	126

Recirculation Systems - Digital (LPM and BAR)							
Model	Pressure Drop (BAR)				Minimum System Draw-Off	Maximum Flow @7.5 ft/sec.	C <sub>v</sub>
DMC80-80-80	0.3	0.7	1.0	1.4			
LPM	1067.5	1510.4	1851.1	2135.0	0	1738	126



## THE BRAIN® AND SAGE™

SAGE™ works seamlessly with The Brain® as it analyzes data to track behavior and performance as an integral component of a hot water system operation protocol which complies with a Standard of Care.

The Brain™ and every derivative assembly is supplied with an integral RS485 serial port. This port provides a direct connection to Building Automation Systems which operate on a **Modbus RTU** protocol.

The RS485 port is also deployed for direct connection to an optionally supplied Building System (BS) Module.

## SAGE™ Options

**SAGE™ for Building Automation Systems (BAS)** – BS Module available with BAS specific ProtoCessor cards for connection to systems which operate on **Modbus TCP**, **BACnet™** or **LonWorks™** protocols.

**SAGE™ for the Web** - BS Module for Mobile Connectivity. Featuring dashboard monitoring, secure remote programming, multi-location view, temperature and system diagnostic alerts, with digital documentation and record keeping. All-inclusive for a modest monthly fee.



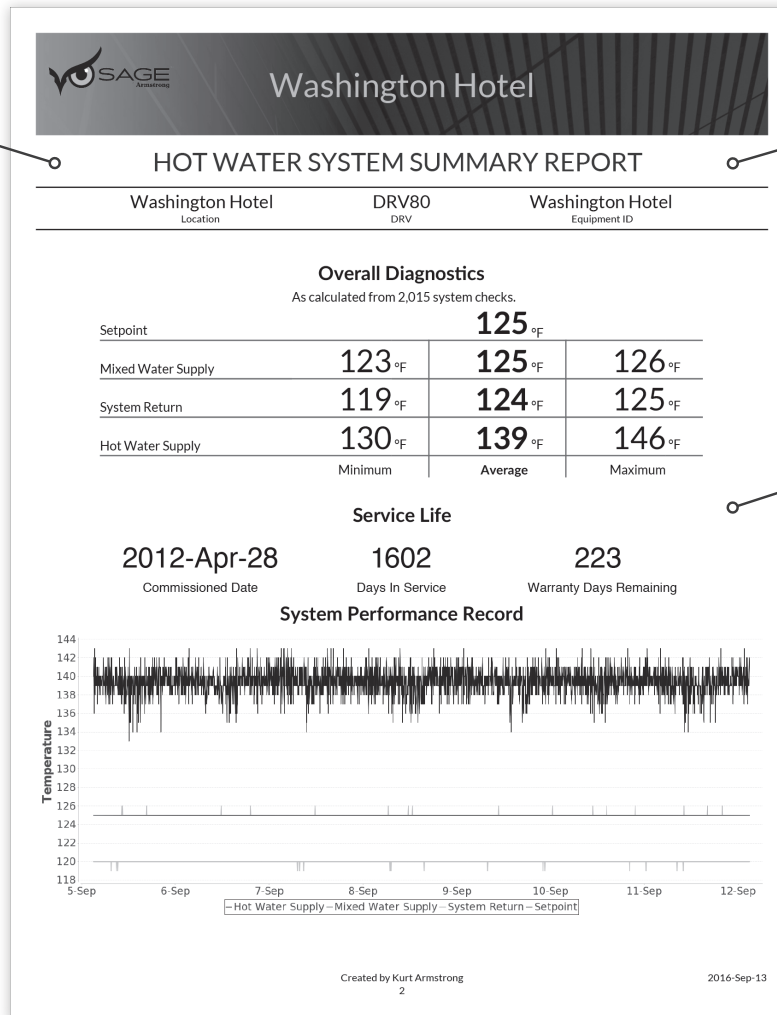
## Optional Building System (BS) Module

Adding a suffix BS to any Brain DRV or DMC model number in this brochure (example DRV80R-BS) will automatically add SAGE™, the supplemental hardware and software required to maximize the connectivity features of Armstrong digital technology.

## DOCUMENTATION & RECORDKEEPING

Establish documentation and maintain records.

ASHRAE Standard 188-2015



## CONTROL LIMITS

Establish limits within which a chemical or physical parameter must be monitored and maintained.

ASHRAE Standard 188-2015

## SAGE™

Simple, effective monitoring, logging and remote alerting of key temperature control components of a hot water system safety risk management plan, for a modest monthly fee.

1. **Dashboard Monitoring** – In real time.
2. **Secure Remote Programming** – You are in control.
3. **Multi-location View** – All properties simultaneously or filtered.
4. **Temperature and System Diagnostic Alerts** – In real time.
5. **Digital Documentation and Record keeping** – For as long as you want to retain it.



**MONITORING**  
Establish a system for monitoring the parameters associated with the control limits established in 6.1.3.

ASHRAE Standard 188-2015



## STANDARDS OF CARE

A Standard of Care is defined as acknowledged applicable laws, standards and guidelines.

OSHA (1998), Joint Commission Environment of Care (2001), ASHRAE Guideline 12-2000, ASHRAE Standard 188-2015 and VA Directive 1061 (2014) are Standards of Care which include critical recommendations for establishing and monitoring hot water system temperature control limits.

## REDUCING THE RISK

Following a Standard of Care can minimize the risk of scald injury, Legionella-related illness and the associated litigation.

“Former guests of the Las Vegas Aria Resort & Casino can’t seek punitive damages in a case alleging they contracted Legionnaires’ disease from the hotel’s water system, because management took adequate water safety steps, a Nevada federal judge ruled Monday.” (*Law 360 Legal News Service, 2015.*)

“In 2014 ASHRAE came out with consensus guidelines, it’s actually a standard that is directed at primary prevention of Legionella growth and transmission in building water-systems. It calls for building-owners and managers to assess the water systems in their building, figure out where there are vulnerabilities, and come up with plans to monitor those.” (*Laura Cooley, M.D., M.P.H. medical epidemiologist, Centers for Disease Control and Prevention.*)

## ASHRAE

### Guideline 12-2000

4.1.6 **RECOMMENDED TREATMENT:** Hot water stored above 140°F (60°C), minimum recirculated return 124°F (51°C).

### Standard 188-2015 Legionellosis: Risk Management for Building Water Systems

6.1.3 **CONTROL LIMITS:** Establish limits within which a chemical or physical parameter must be monitored and maintained.

6.1.4 **MONITORING:** Establish a system for monitoring the parameters associated with the control limits established in 6.1.3.

6.1.7 **DOCUMENTATION AND RECORD KEEPING:** Establish documentation and maintain records.



## Standards & Approvals

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Plumbing Standards and the requisite approvals & compliances are often left open to interpretation. Any misinterpretation and resulting misapplication of an ambiguous directive can result in inflated project costs, poor system performance, long term maintenance expense increases, conflict with adjacent standards and potential human safety risk.

### ASSE 1016

Performance Requirements for Automatic Compensating Valves for Individual Showers and Tub/Shower Combinations

Armstrong Model – Sense

### ASSE 1017

Performance Requirements for Temperature Actuated Mixing Valves for Hot Water Distribution Systems

Armstrong Models – The Brain Models DRV40 & DRV80, Model 320, Model 425

### ASSE 1069

Performance Requirements for Automatic Temperature Control Mixing Valves

Armstrong Model 215

### ASSE 1070

Performance Requirements for Water Temperature Control Devices

Armstrong Models - None

ASSE 1070 shall control and limit the water temperature to fittings for fixtures such as sinks, lavatories or bathtubs and are intended to reduce the risk of scalding.

ASSE 1070 was conceived to address point of use mixing valves which typically have 3/8" or 1/2" connections and maximum flow rates of < 5 GPM.

In North America multiple State Plumbing Codes are generally copy & paste adoptions of the Uniform Plumbing Code (UPC). The reference to the required use of an ASSE 1070 compliant Water Temperature Control Device within UPC appears solely in Section 421.2

421.2 Limitation of Hot Water Temperature for Public Lavatories. Hot water delivered from public-use lavatories shall be limited to a maximum temperature of 120°F (49°C) by a device that is in accordance with ASSE 1070 or CSA B125.3. The water heater thermostat shall not be considered a control for meeting this provision.

### Conclusion

The term Public Lavatories is interpreted to convey a requirement for a 1070 approved valve at the point of use for general public use washrooms in airports, schools, prisons, dormitories, nursing homes, hotels and related institutional environments.

By definition exclusions would be private patient rooms, prison cells, hotel rooms, individual dorm rooms etc.

The use of the word OR in between ASSE 1070 and CSA B125.3 indicates that compliance with either standard is approved.

### CSA B125.3 details as follows:

4.10 Temperature-actuated mixing valves

Temperature Actuated Mixing Valves shall comply with the performance requirements of ASSE 1017.





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